



Environmental Impact Assessment Report

Project Name Natural gas transporting pipeline project for

Muang Rayong Combined Heat and Power

Generation Plant

Project Location: IRPC Industrial Park

Choengneon Subdistrict, Amphor Muang,

Rayong Provice

Project Owner's Name : IRPC Public Company Limited

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Authorization:

(/) The Project Owner has given Power of Attorney to Thai Environmental Technic Limited to submitted the report.

() The Project Owner has not granted Power of Attorney

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Environmental Impact Assessment Report (Executive Summary) Natural Gas Transporting Pipeline Project for Maung Rayong Combined Heat and Power Generation Plant By IRPC Public Company Limited.

1. Introduction

1.1 Thailand natural gas pipeline system

1.1.1 Current demand of natural gas in industrial sector

According to PTT Public Company Limited (will be called "PTT" in this report), in B.E. 2530, the company delivered natural gase to 7 clients while the demand subsequently has been increasing in the broader range of demand among industries. Natural gas has become more popular and is currently used as altenative fuel source for various industries, for examples, heat power generation plant, petrochemical industries, ceramic/ sanitary ware/ glass/ mirror industry, beverage industry, textile industry, steel industry and etc. To decrease the use of imported oil and other fuels with higher cost as well as to mitigate environmental impacts, the Thai government is accelerating the support on expanding the use of natural gas as energy source across the country. PTT is involved with natural gas source development in Thailand cooperated with neighbouring countries in providing sufficient sources of natural gas based on stability, which could serve the demand with fuel reservation for appropriate consumption.

1.1.2 Natural gas transporting pipeline system

It was suggested that natural gas transporting via pipelines is a safe process which is accepted by international standard protocol. In Thailand, PTT has operetaed the process since B.E. 2524 while it also supports the national energy policy. PTT has provided master plan for natural gas transporting pipeline network no. 3 (B.E. 2544-2554) to serve increasing demand during the next 10-15 years as well as to support natural gas free trading in ASEAN region. The piplines networks are divided as onshore and offshore natural gas pipelines.

The onshore natural gas transporting pipeline is divided into 2 systems as Transmission Pipeline and Distribution Pipeline.

1) Transmission Pipeline

- (1) Offshore pipelines with 2,198 km length comprises pipeline system connecting between the source of natural gas in Thai Gulf and Rayong province towards natural gas separation plant no. 1 2 3 5 and 6, as well as transporting pipeline system from Erawan field and Bongkot field to natural gas separation plant no.4 in Amphur Kanom, Nakhon Sritammarat.
- (2) Onshore pipelines with 1,437 km comprises east and west pipeline system. The east pipeline system connects between natural gas separation planys in Rayong province to Rayong electric power plant, Bangpakong electric power plant towards natural gas distribution area in Bangkok, Patumtani, Ayuddhaya and Saraburi. The west pipeline system connects from Thai-Myanmar boarder in Kanchanaburi to Ratchaburi electric power plant. Bothe east and west pipeline systems are connected by Ratchaburi-Wangnoi natural gas pipeline so that natural gas transporting system from Thai Gulf and Myanmar can be flexible enoup upon the demand.
- 2) Distribution Pipeline with a length of 833 km is a sub-pipelines network connecting natural gas transporting system which delivers the gas to clients in industrial sector. This pipeline network is provided for higher demand of natural gas in the next 10-15 years as it is an altenative fuel as a source of energy which currently attracting industrial clients for their manufacturing process in terms of its lower cost and generating lower environmental pollution.

Existing natural gas transporting pipeline system provided by PTT covers area across provinces in Thailand as Rayong, Chonburi, Chacherngsaom Samuprakarn, Bangkok, Patumtani, Kanchanburi, Ratchaburi, Nakhonpatom, Ayuddhaya, and Saraburi where industrial zones are located in such area. This could beneficially help delivering natural gas from existing system to nearby industrial zone safely.

1.2 Objectives of the project

Natural gas transporting pipeline project for Muang Rayong combined heat and power generation (to be referred as "the project" in this report) is a project which connects natural gas pipeline system from block valve station IR4 in the zone responsible by IRPC, where gas delivered to supply as fuel in such Muang Rayong combined heat and power generation (to be mentioned in this report as CHP2 project"), and other industries in IRPC Industrial Park located in Tambon Choengnoen, Amphur Maung, Rayong.

1.3 Rationale of the project

According to the SPP Cogeneration plan developed by IRPC Public co., Itd., it was aimed that natural gas will be used as a main fuel in the plant, which operates combined heat and power generation with a capacity of 240 MW where the pipeline networks are required for natural gas transportation. Therefore, the pipeline system is planned to be installed between block valve station IR4 in IRPC Industrial Park and CHP2 project zone.

1.4 Rationale and objectives for the preparation of environmental impact assessment report

The natural gas transporting pipeline project for Maung Rayong combined heat and power generation can be categorised as petroleum and fuel oil delivered by transporting pipeline project following the enclosed document no. 1 of Natural Resources and Environment ministerial notification Re: the types and specifications of projects that require an Environmental Impact Assessment Report based on the guideline and regulation suggested by the Office of National Environmental Policy and Plannig (ONEP) (issued on 20 June 2012). It is stated that the EIA report will have to be submitted for approval by ONEP following The Enhancement and Conservation of National Environmental Quality Act B.E. 2535.

Therefore, IRPC Public co., Itd. has assigned Thai Environmental Technic Limited (to be mentioned as "the consultant" in this report) to conduct the EIA process and prepare the reportsubmitting for approval from ONEP.

Main objectives of EIA report preparation for this project are as follows

- 1) To study project details and project operation process, to analyse any problems which may cause environmental and social impacts so that the information can be implemented in providing protection and mitigation measures during the construction and operation phase.
- 2) To conduct the survey study on existing environment, natural resources and human use values in the study area and pipe alignment zones. This includes the issues of physical resources, biological resources, human use values and quality of life which are later used as baseline data for assessing environmental impacts which may be affected by the project activities.
- 3) To analyse and assess environmental impact, social impact, and health impact which may be affected by the project operation on natural resources and other values in the study area in terms of both positive and negative impacts.
- 4) To provide mitigation and protection measures for environmental impacts which may occur from the project construction and operation.
- 5) To provide environmental monitoring measures for the impact that may occur during the construction and operation phase so that it can be ensured the implementation of environmental impact protection and mitigation measures.

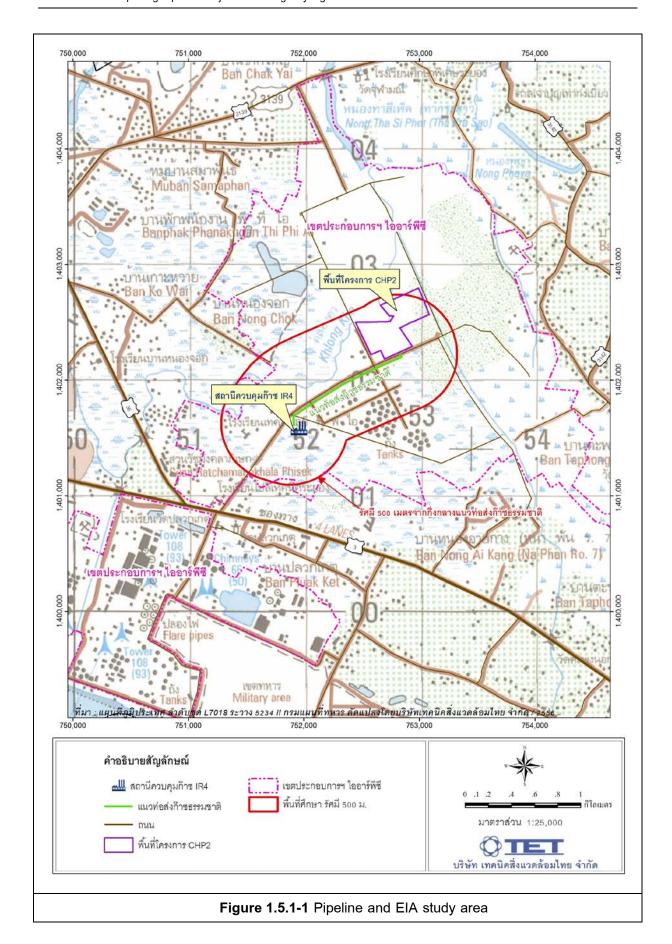
1.5 Scope of the study

1.5.1 Area scope

Area scoping for assessing the environmental impacts is conducted based on the scope of main activities to be operated during the pipeline installation from the project zone to between CHP2 project along 1.5 km distance. Such activities may cause dispersion of dust and loud noise during the construction. Therefore, area scoping for the study is defined as follows,

- 1) Project zone means area where construction activities are conducted and area where natural gas transporting pipelines are laid. The area covers 50 m distance from the centre of the pipeline. The project zone also includes area where equipment, tools and machines are stored, vehicles parking area, other area in use, and temporary on-site office.
- 2) Study area means the area which covers 500 m away from the point of 50 m distance from the centre of the pipeline.

The EIA study will be conducted in both the project zone and the study area. In case more impacts may be predicted in the study area, EIA process will be considered to conduct in its surrounding zone. The study area encompasses partial zone of Tambon Choengnoen and Tambon Ban Lang in Amphur Maung of Rayong province as presented in Figure 1.5.1-1



1.5.2 Scope of scientific study for EIA process

Environmental impact assessment process in this study will be conducted based on the guideline suggested by ONEP on "EIA guideline for the project related to petroleum and oil fuel transporting pipeline system" while the scope of this study can be summarised as follows

1) Project detail study

Project detail study includes providing options for pipeline laying paths selection, design criteria and standards, terms of reference for construction protocol, pipeline leakage tests, corrosive protection, natural gas compositions and properties, safety system of transporting pipelines, safety measures and management, the plans for project construction and operation, and etc. This could help investigating activities involved in the project operation which may cause consequences or impacts, suitability of project design, including environmental and safety management during both construction phase and operation phase.

2) Existing environment survey in the study area

Existing environment survey in the study area was conducted based on secondary data collected from local governmental and private organisations in the forms of documents, summary report, and othe leaflets/ press coupled with collecting relevant primary data in the field. The surveyed data was then validated prior to the analysis while the study of existing environment includes following issues

- (1) Physical environonmental resources are geographic condition, climate condition, air quality, noise, geology and earthquake, soil resource and soil erosion, water resource and surface water quality, ground water quality and etc.
 - (2) Biological resources are forest, wildlife, and aquatic ecology.
- (3) Human use values include the scope of land use, traffic and transportation, and public utilities.
- (4) Quality of life includes the scope on socioeconomics, public health service, aesthetics and tourism.

3) Project public relations and public participation process

Project public relations and public participation process was conducted during the pre-project development phase. IRPC Public co., Ltd. and the consultant had provided public relations working team accessed the communities to deliver the project information to relevant stakeholders in both governmental and non-governmental organisations as well as community members in the study area. This activity was conducted based on the guideline suggested by ONEP on public participation process in environmental and social impact assessment issued in December B.E. 2552. According to the public participation, the findings in terms of public anxiety and comments have been implemented in providing environmental impact protection and mitigation measures which are relevant to the community needs.

4) Environmental impact assessment

In the EIA process, both negative and positive impacts were assessed and predicted in accordance with existing environment in the study area in terms of changes towards physical and biological environmental resources, human use values, quality of life including health impacts of the project workers and community members during both construction phase and operation phase. The short-term and long-term impacts were considered qualitatively and quantitatively.

Health impact assessment was conducted based on the guideline suggested by ONEP on health impact assessment in Thailand EIA process issued in December B.E. 2552.

5) Preparation of the environmental action plan

The envirnemtal action plan for the project operation includes operation guidelines and roles of the relevant secions responsible in the project operation. This plan will be implemented in real practice strictly during construction phase and Operation phase to prevent adverse impacts which may occur from the the project operation.

2. Project description

2.1 Natural gas pipeline network system in the nearby area

At present, natural gas transporting pipelines in the zone responsible by IRPC align across these following areas

- 1) The starting point of PTT natural gas transporting pipeline with 24-inch diameter, in Map Ta Phut, Maung district, Rayong province, is originated from transmission pipeline no. 3 at the edge, on the left-hand side, of Highway no. 36 (in the north of Sukhumvit rd.). It was laid in parallel along the highway towards Sukhumvit road and IRPC industrial zone, which then laid on the right-hand side of the road towards block valve station IR4, which includes 22 km of the pipeline length in total.
- 2) The IRPC natural gas transporting pipeline with 20-inch diameter which connects with the block valve station IR4 is laid reversely along the main road of IRPC underneath Sukhumvit road towards IRPC Industrial Park (offshore side) to IRPC combined heat and power generation plants (CHP1) with a distance of 2 km.

Meanwhile, this project, the natural gas transporting pipeline project for Muang Rayong combined heat and power generation plant (CHP2 project) is a project which will lay the pipelines with 24-inch diameter originated from block valve station IR4 towards IRPC main road, on the righ-hand side (in the north of Sukhumvit road) heading to the CHP2 project with a distance of 1.5 km.

2.2 Project details

Natural gas transporting pipeline project developed for Maung Rayong combined heat and power generation is a project that delivers natural gas in IRPC Industrial Park where industrial zone is located while EIA has been conducted. Currently, the zone has been developed according to its approved land use master plan such that the gas transporting pipelines are required to be laid in the approved zone. The pipes are made of carbon steel material designed following ANSI B31.8 and API 5L standards. The pipe type used is API 5L GradeX65, with 0.688 inches thickness with special structure of YIELD STRENGTH 65000 psi. Its length is 12m each joint with natural gas transporting pipeline system from the block valve station IR4 where the 24 inches valve is used as a connection joint. The joint is in the zone of the block valve station IR4. The pipelines are laid in the north of the joint towards CHP2 project along the line of IRPC main road (in the north of Sukhumvit road) with a distance of 1.5 km.

2.3 Project location

This project, the natural gas transporting pipeline project for Muang Rayong combined heat and power generation plant (CHP2 project) is a project which will lay the pipelines with 24-inch diameter in the IRPC Industrial Park (in the north of Sukhumvit road) originated from the block valve station IR4. The pipes are laid along the line of the main roads, 4E2 and 4E4 road that are reinforced concrete roads as dual carriageway with 4 traffic lanes, which divided into 2 lanes for each carriage way, separated by a central reservation, heading to the CHP2 project with a distance of 1.5 km.

The pipeline alignmen is on the right hand side along the main road of IRPC (in the north of Sukhumvit road), where the land has been developed, towards CHP2 project as the details presented in **Table 2.3-1** and the pipeline alignment and existing environment is showed in **Figure 2.3-1**

Table 2.3-1 Existing environment aling the natural gas pipeline alignment

Phase	Distance (m)	Existing environment along the pipeline alignment
KP. 0+000 to 0+040	40	Block valve station IR4
KP. 0+040 to 0+105	65	Road area in IRPC industrial zone
KP. 0+105 to 0+160	55	Crossing 4E4 Road and paralleled along the Pipe rack in the right of
		way of 4E2 road
KP. 0+160 to 0+820	660	Paralleled along the Pipe rack in the right of way of 4E2 road
KP. 0+820 to 0+855	35	The entrance of Lube Oil plant
KP. 0+855 to 0+960	105	Paralleled along the Pipe rack in the right of way of 4E2 road
KP. 0+960 to 1+020	60	Crossing 4N1 Road
KP. 1+020 to 1+040	20	Paralleled along the Pipe rack in the right of way of 4E2 road
KP. 1+040 to 1+050	10	The entrance of Ethyl Benzene Styrene Monomer (EBSM) plant
KP. 1+050 to 1+100	50	Paralleled along the Pipe rack in the right of way of 4E2 road
KP. 1+100 to 1+140	40	Crossing 4N1 Road
KP. 1+140 to 1+290	150	Paralleled along the Pipe rack in the right of way of 4E2 road and
		crossing 4E2 road
KP. 1+290 to 1+470	180	CHP2 project zone

Table 3-1 Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
1.Generic measures		- Strictly follow environmental impact	
		protection, mitigation and monitoring measures	
		in accordance with environmental management	
		operation plan as suggested in EIA report of	
		Natural gas transmission pipeline project for	
		combined heat and power generation plant in	
		Maung Rayong By IRPC Public Co.,Ltd.	
		Implement such measures as guidelines in	
		impact control and monitoring by the citizen and	
		relevant organisations	
		1) Apply description in environmental	
		management plan to providing terms and	
		conditions on the design of construction	
		contract, operation contract, with clarification,	
		so that effectiency and effectiveness on	
		implementing operational plan can be achieved.	
		Annouce and deliver the operational plan to	
		communities in the surrounding area so that	
		they are informed and follow the plan. Perform	
		public relations since pre-construction phase,	
		regularly, until construction phase and operation	
		phase to encourage public participation in the	
		project development process.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		2) Provide information on project description	
		with location map presenting the pipeline	
		network clearly prior to submit to the	
		organisation which are area owners where	
		the pipeline are laid across, so that they can	
		use the information in land development	
		planning. This could help protect and mitigate	
		the accident along the pipeline. Also submit	
		the map to ONEP by attaching with environmental	
		performance report.	
		3) IRPC Public Co., Ltd. must provide	
		and propose environmental performance	
		report according to provided impact protection,	
		mitigation and monitoring measures based on	
		the guideline suggested by Department of	
		Industrial Works to ONEP and organisations	
		that allow the project to lay pipeline network	
		in their zone, at least 1 time for Construction	
		phase, and every 6 months for Operation	
		phase.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		4) In case monitoring result of the	
		environmental impacts shows tendency of	
		environmental problem, the project will have	
		to take action on sloving such problem as	
		soon as possible. If any incident which may	
		cuse the environmental impact, the project	
		must inform Department of Industrial Works	
		and ONEp as sson as possible for further	
		required actions.	
		5) IRPC Public Co., Ltd. will have to fix	
		or compensate damaged properties which	
		may cause from the construction and post-	
		constrcution according to the consensus of	
		time frame to mitigate the conflicts with	
		community.	
		6) In case community concerns remained	
		on the project operation, the project must fix	
		such problem to terminate the conflicts in the	
		community immediately.	
		7) In case IRPC Public Co., Ltd. intends	
		to change the project description/ or	
		environmental management operation plan	
		that differs from previously presented in EIA,	
		the company must inform approval authority	
		as follows;	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		If approval authority considers that	
		the change will not affect the approved EIA, the	
		company will inform this note to ONEP.	
		If approval authority considers that	
		the change may affect the approved EIA, the	
		company will have to present the result of the	
		study from environmental impact assessment in	
		the changed part, comparing between old and	
		new data, to EIA expertise committee for	
		approval prior to any operation.	
		8) Practice emergency response plan with	
		people from community, enterprises, local	
		disaster protection and mitigation office, traffic	
		office, and other organisation in the area	
		regularly so that readiness on the plan,	
		commanding, coordinating and equipment can	
		be prepared in case of emergency.	
		9) In case any danages may cause by the	
		project operation, IRPC Public Co., Ltd. will	
		have to pay compensation to the affected	
		persons at first hand in order to initially mitigate	
		an urgent distress.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		- In case monitoring result of the	
		environmental impacts shows tendency of	
		environmental problem, the project will have	
		to take action on sloving such problem as	
		soon as possible. If any incident which may	
		cuse the environmental impact, the project	
		must inform Department of Industrial Works	
		and ONEP as sson as possible for further	
		required actions.	
		- IRPC Public Co., Ltd. will have to fix	
		or compensate damaged properties which	
		may cause from the construction and post-	
		constrcution according to the consensus of time	
		frame to mitigate the conflicts with community.	
		- In case community concerns remained	
		on the project operation, the project must fix	
		such problem to terminate the conflicts in the	
		community immediately.	
		- In case IRPC Public Co., Ltd. intends	
		to change the project description/ or environmental	
		management operation plan that differs from	
		previously presented in EIA, the company	
		must inform approval authority as follows;	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental comp onents and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		• If approval authority considers that	
		the change will not affect the approved EIA,	
		the company will inform this note to ONEP.	
		● If approval authority considers that	
		the change may affect the approved EIA, the	
		company will have to present the result of the	
		study from environmental impact assessment	
		in the changed part, comparing between old	
		and new data, to EIA expertise committee for	
		approval prior to any operation.	
		- Practice emergency response plan	
		with people from community, enterprises, local	
		disaster protection and mitigation office, traffic	
		office, and other organisation in the area	
		regularly so that readiness on the plan,	
		commanding, coordinating and equipment can	
		be prepared in case of emergency.	
		- In case any danages may cause by	
		the project construction phase, the contractor	
		will have to pay urgent compensation to the	
		affected persons at first hand in order to	
		initially mitigate an urgent distress , but for	
		operation phase, PTT Public co.ltd. will have	
		to pay the urgent compensation to the affected	
		person.	

Table 3-1 (con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation, and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
2. Physical resources	1. Impacts on geography		
2.1 Geography	1) Construction phase	-	-
Rayong province is located on the east	- The project zone and the study area		
coast of Thai Gulf with an area size of 3,552	Geography in IRPC Industrial Park		
km², or 2,220,000Rai, approximately, estimated	(in the north of Sukhumvit Road) can be		
to be 10.33% of total area of the east region of	described as graded area for industrial plants		
Thailand. It is 179 km away from Bangkok. In	construction. The natural gas pipeline alignment		
the south of Rayong, the landscape is mainly	area is located in right of way along the main		
sandy shore with long sandbank across from	road of the IRPC Industrial Park. Therefore, the		
east-west of the coast. The area next to the	graded area is appropriate to the pipeline laying,		
coast is floodplains during the whole year. The	machine operation, pipeline arrangement and		
main area of Rayong can be described as	alignment. Such activities may affect the		
undulating and rolling, while many mountains	topography in such zone temporarily in a short		
are found in the north, east and the center of	time which is estimated to be at acceptable		
the province across the north-south.	levele. When considering the impact of Open Cut		
The study area is located in Amphur	construction, such activity wil be conducted only		
Maung Rayong, locating in the south of	temporary during the construction phase while		
the province with a tidal flat geography at	the area will be graded by covering with lower		
the coastal area from the sandbank to the	soil and top soil to bring back the former		
north, including Rayong estuary. General	condition of the area surface. However, it could		
characteristic of such area are floodplains	be said that such impact is temporary which is		
during the whole year while the next zone	unlikely to affect the geography of the area (0)		
can be described as alluvial plain and flood	with no level of the impact (0).		
plain.	2) Operation phase		
	- The projecy zone and the study area		
	No activity which may affect the geography		
	conducted during the operation phase in the		
	project zone (0) such that no impact found (0)		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
1.2 Geology and earthquake	1) Construction phaseและOperation phase		
1) Geology	- The project zone and the study area		
Geology in Amphur Maung Rayong and	(1) Geology condition		
Amphur Ban Khai can be described as:	The study area can be described as		
floodplain deposits which comprises sandy	coastal sediments area (Qcm) where is unlikely		
sediments, silt; culluvial deposits which are	to be affected by the pipeline system because		
gravels, sand, soil, and latterite; beach-sand	the pipeline system is located underground at		
deposits influenced by sea waves as beach	1.5 m depth which is identified as upper soil		
sand, sandbar, and sandbank; and coastal	layer. Therefore, the construction and operation		
deposits influenced by tides with a topography	activities are unlikely to affect geology condition		
of mud, mire, fine sand, mangroves, swamp	in the project zone (0) with no impact (0).		
forest and wetland.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
2) Earthquake	(2) Earthquake		
The study area is in region no. 1, which	The project zone is located in region no.1,		
is categorised as a low risk zone. However, if	is considered as low risk zone in probality of		
there is an incident of earthquake, few	earthquake. The vibration can be felt by		
damages may occurs while people in high rise	residents in high-rise building with the scale		
buildings may sense the earthquake. Building	size of 3-4 Mercalli. The pipeline used in this		
designs are required to provide strong	project is designed based on ASME B31.8		
foundation which can be safe from 5-7 Mercalli	standard concerning the scale of vibration with		
of the earthquake vibration. The incident could	may cause from construction activities in		
be panicking Ineffective designed building may	community, earthquake probality, temperature,		
be damaged It encompasses area in the north,	including soil properties, which may cause the		
partial of the central, the west and the upper	change of pressure towards the pipelines.		
south of the country	However, the pipeline design has not		
	considered the for big scale of earthquake		
	upto 7 Rictor which may cause severe		
	damages towards pipeline system. This is		
	because such earthquake scale has never		
	happened in Thailand according to recorded		
	history. Therefore, it is unlikely that earthquake		
	factor will cause damages towards the natural		
	gas pipeline system (0) with no adverse		
	impact (0)		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
2.3 Soil resources and soil erosion	1. Impacts on soil resources	1) Pre-construction phase	Construction phase
1) Soil resources	1) Construction phase	- Plan in advance prior to working so that soil	Inspect the construction zone at least 1
According to Rayong soil series map scale	- The study area	erosion can be prevented based on appropriate	time/ week to check soil erosion points so
1:100,000 of soil, it was found that the study	The study area includes vacant area and	construction activities conditions related to area	that relevant actions can be taken
area is located over 2 soil series on low plain	filling improvement area for land use purpose. The	condition in different zone of working space.	immediately, including to measure
zone. The soil series are Ban Torn soil series	construction would unlikely to afftect such area as	- Plan in advance prior to preparing working	particulate matter during dry and wet
and Walapriang soil series with following	the activities will be conducted in particular zone	area appropriately. In case of no planning for	seasons.
characteristics	without disturbing most area of the study zone.	area preparation, such task will not be allowed to	Responsible official:
a) Soil series with similar characteristics	Therefore, the construction is unlikely to affect the	conduct. Also, provide time scale to complete	IRPC Public Co., Ltd.
of Ban Torn soil series (Bh) is originated from	soil resources (0) with no adverse impact (0).	area reinstatement before wet seaon.	
sea sediments mixed with terrace deposits	- The project zone	2) Construction phase	
under brackish condition. The area can be	Activities conducted during the construction	- Soil erosion must be protected during the	
described as plain area with 0-1 % slope. The	phase which may affect soil quality include open	open-cut excavation while excavated soil will be	
drainage property is not good, having slow	cutting by trenching to prepare the working space	used as backfill after the pipeline alignment.	
runoff flow, with low percolation rate. Land in	for laying the pipelines. Changes from such	- In area with sandy soils or eroded soils, be	
this area is mainly used as a rice field. More	operation could affect soil resource as follows;	cautious in grading the surface as least as	
distribution of this soil series is found in the	a) Changes of soil structure	possible during the pipeline alignment work.	
south-central of Thailand and found some in	(a) Trenching and stockpile may cause soil	- Maintenance works should be done only	
the southern region.	mixing between top soil and lower soil. This	on hard ground with appropriate storage, not in	
b) Soil series with similar characteristics	could cause the soil structure changes. However,	the construction area.	
of Walapriang soil series (Wp) is originated	the project will store top soil and lower soil	- Provide adsorbent material ie. Sawdust,	
from brackish sediments accumulated on the	separately so that it can return to its place during	rags,sand, etc for cleaning spilled oil/ fuel oil in	
plain, which was previously floodplains. The	backfilling. In addition, such area is not used with	working area.	
area can be described as plain area with 0-1 %	other purposes apart from using as a gas control		
slope. The drainage property is not good,	station. Therefore, the construction activities is		
having slow runoff flow, with low percolation	unlikely to affect the soil resource (0) with no		
rate. Land in this area is mainly used as rice	impact level (0)		
field distributed across coastal plains.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
c) Low plain area is a coastal plain	(b) Backfilling: if the backfilling soil is not	- Material or equipment used in cleaning	
which is originated from sea sand. Such	compacted well over the pipelines alignment, the soil	spilled oil/ fuel oil must be disposed the	
area is flat with 0-1% slope, good drainage	could erode and cause small puddle(s). Therefore,	same way as that of hazardous waste.	
property, and rapid flow of runoff. The soil	this activity may cause negative impact on soil		
properties on percolation is high percolation	esources (-) with low level of impact but possible to		
and absorption is low. Such type of the	improve/ prevent (-1)		
area can be found along the coastal zone.	b) Changes of soil properties		
2) Soil erosion	Soil characteristics may change due to		
Soil erosion level in the study area is	contamination of the spillage or leakage of used oile/		
considered as low level when comparing	lubricant, used in machines or engine, during the		
with soil erosion records in Thailand.	construction phase. Therefore, the construction		
	activities may cause negative impact towards soil		
	properties (-) with mild level of the impact, which is		
	possible to mitigate/ improve (-1). The project has		
	provided operation measures to protect the impacts of		
	soil structure and properties.		
	c) Impacts on soil nourishment		
	Soil in this area is considered slightly acidic		
	which is not appropriate for plantation, however, this		
	area is for industrial activity purposes. According to		
	soil nourishment assessment based on nutrient		
	contents in soil, it was found that the nourishment		
	level of the soil in the project zone and the study area		
	is at medium level. Meanwhile, the construction		
	activities seem to have no impact on increasing or		
	decreasing the levels of nutrients in soil. Therefore,		
	the construction does not affect the soil nutrients (0)		
	with no significant impact on soil nourishment (0).		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	2) Impacts on soil erosion		
	Soil erosion rates of the excavating area, for		
	pipeline alignment, with and without soil conservation		
	measures are considered and compared. The		
	calculations suggested that the erosion rate of soi in		
	excavating zone with soil conservation measures is 0.79		
	tonnes/ year while the latter condition, without soil		
	conservation measures, is 1.24 Tonnes/ year,		
	respectively. This suggests that providing soil		
	conservation measures for excavated area could help		
	saving the soil surface along the pipeline alignment		
	route. Meanwhile, the loss of soil surface may not		
	happen in the same time according to the construction		
	procedure, which is counducted on a basis of		
	excavating and backfilling. Therefore, the construction		
	may lead to negative impacts on soil resource (-) with		
	low level of significant impacts which is possible to be		
	improved (1)		
	3) Operation phase		
	After the construction phase, backfilling has been		
	completed such that the area has been reinstated,		
	therefore, none of impact would affect the soil		
	nourishment and soil erosion during the operation		
	phase. As such, it can be summarized that operation		
	activity is unlikely to affect the soil resource (0) with no		
	impact (0).		

able 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure				
Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures	
2.4 Climate and air quality	1) Construction phase	1) Construction phase	Construction phase	
1) General climate	Activities conducted during the construction	- Limit materials transporting vehicle	Parameters :	
The weather condition in Rayong can be	phase is unlikely to affect the air quality over the	speed at not exceed 30 km/hr in the zone	- TSP (24 hr)	
described as semi-humid and dry, influenced by 2	construction zone and its surrounding area. This	and not exceed 80 km/hr in general area.	- PM-10 (24 hr)	
monsoons: south-west and north-east monsoon	is because the air pollutant level during the	- Provide regular inspection and good	- Wind speed and wind direction (WS/WD)	
which cause three different seasons in Thailand.	construction works is likely to be lower than the	maintenance for engines and machines that	Monitoring location :	
Referring to the weather condition and location of	specified standard level. The operation work is	the contractor uses in the construction activities.	IRPC Techology college (Figure 1)	
Bangkok, the climate in this zone can be	designed to be completed within 1 day for each	- Any materials to be transported must	Measuring methods :	
categorised as a Tropical Savana Climate (AW),	daily task so that dust dispersion may happen	be covered to prevent material blowing,	Measure the air quality during the pipe low-	
based on Wladimir Koppen.	during a short period, and limited within the	falling and dispersion.	in of the construction phase, 1 time, which	
2) Meteorology	construction area. Therefore, the construction	- Clean road surfaces and road shoulders	means the measurement is conducted for 5	
Data recorded by Rayong metheorology	activities may cause from pollutants dispersed	by removing soil debris or construction waste	days continuously (including working day on	
station, located at latitude 13 degree 38 lipda north	from construction equipment which may	away to mitimate particulate dispersion.	open-cut work for pipe lowering, and day off	
and longitude 101 degree 21 lipda East, are used	generate impacts on air quality (-) with low level	- Clean dirty wheels before leaving the	time)	
as a representative meteorology condition in this	of the impact (-1)	construction zone	Responsible official :	
study. The climate data of 30 year cycle (B.E.	2) Operation phase	- Provide warning signs on speed limits	IRPC Public Co., Ltd.	
2525-2554) is considered as summarised below	None of activitiy during the operation phase is	at the entrance-exit of the construction zone		
a) Atmospheric pressure	likely to affect the air quality. This is because	and other requiring points.		
Mean annual atmospheric pressure is	equipment maintenance works will be performed	- Consider and plan distance of open-		
1,009.52 HPa with Mean Daily Range between	at gas control satation located on the ground	cut excavation appropriately for each operation		
3.13-4.13 HPa. Extreme Maximum atmospheric	and no dispersion of dust occurs. In terms of	range based on the procedure that the task		
pressure is between 1,012.98-1,021.99 HPa (the	gas leakage impact which may affect air quality,	should be completed within 1 day in terms of		
highest is in March) and Extreme Minimum	the leaked gas tends to quickly emit to	pipe stringing, trenching, pipe lowering, and		
atmospheric pressure is in the range of 1,000.18-	atmosphere according to its light weight and this	backfilling.		

is unlikely to affect the air quality (0)

1,005.92 HPa (the lowest is in November).

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
b) Temperature		- During the construction works being	
Mean annual temperature is 28.24 °C,		conducted in low-density land use area, spray	
mean annual maximum temperature is 32.6°C,		water over the area where construction tasks are	
mean annual minimum temperature is 24.98 °C,		operated, open cut zone and nearby roads, at	
the highest measurable temperature is 40.0 °C		least 2 times/ day to mitigate dust dispersion.	
(in April), and the lowest measurable		- During the construction works being	
temperature is 13.3 °C (in December).		conducted in low-density land use area, cover the	
c) Relative humidity		zone where open cut is being operated with	
Mean annual relative humidity is 72		canvas/ covering materials.	
% with the range of 64-88%, mean maximum		- Dust generated from Sand Blast can	
relative humidity is measured in October as 93		be reduced by placing Hard Barricade surrounding	
% while the mean minimum relative humidity is		the working space and covered the top zone with	
detected in December as 52 %. The lowest		canvas (the working area size is approximately	
detectable relative humidity is 21% in January		2x2.5 m ²), to protect dust dispersing from such	
and November.		area. Collected dust will be disposed by a	
d) Evaporation		company authorised by Department of Industrial	
Mean annual evaporation rate is		Works.	
1,687.45 mm, the highest evaporation rate is			
detected in March as 161.34 mm whereas the			
lowest evaporation rate is detected in			
September as 114.81 mm.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
e) Precipitation			
Mean annual precipitation is			
1,397.26 mm, with total days of precipitation as			
116 days, the highest precipitation of 254.35			
mm is measured in September with 18 days of			
precipitation. December is the month when			
precipitation is the lowest as 7.36 mm. When			
considering the relations between precipitation,			
evaporation, and average temperature; the			
periods of seasons can be classified into 2			
types: as dry period (between December-			
February) and wet period (between March-			
November).			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
3) Air quality			
The consultant has collected secondary			
data on atmospheric air quality monitoring in			
the study area and its neighbouring zone from			
Rayong industrial project performance report			
on environmental management regarding			
impact mitigation and monitoring measures			
B.E. 2552-2556 by IRPC Public Co., Ltd. The			
air quality monitoring station located in the			
study area and nearby zone is IRPC			
Technology college station (A2), monitored			
and recorded air quality parameters are			
Sulfurdioxide (SO2), Nitrogendioxide (NO2),			
and Total Suspended Particulate (TSP). The			
air quality according to such parameters are			
summarised as follows;			
(1) Total Suspended Particulate (TSP)			
The 24-hr average TSP was recorded			
as 38-166.61 microgramme/m³ while the highest			
level was measured in January B.E. 2 5 5 2 .			
The air quality in such area is complied with			
ambient air quality satards following National			
Environment Board Notification No. 24 (B.E. 2547)			
Re: Ambient Air Quality Standards.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
(2) Sulfurdioxide (SO ₂)			
The 24-hr average Sulfurdioxide was			
recorded as 0.001-0.025 ppm while the highest			
level was measured in B.E. 2553. However, the			
measured SO2 level was improving and			
complied with air quality standards following			
National Environment Board Notification No. 24			
(B.E. 2547) Re: Ambient Air Quality Standards.			
(3) Nitrogendioxide (N0 ₂)			
The average Nitrogendioxide was			
recorded as 0.001-0.034 mg/m3 , which is			
complied with air quality standards following the			
National Environment Board Notification No. 24			
(B.E. 2547) Re: Ambient Air Quality Standards.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
2.5 Noise	1) Construction phase	1) Pre-construction phase	Construction phase
According to secondary data of sound	Main activities during the construction	- Plan well on construction activities over	Parameters :
level in the study area and its neighbouring	phase for pipeline system alignment are	sensitive area surrounding the pipe alignment	- Leq (24 hr)
zone collected from Rayong industrial project	trenching, pipe stringin, pipe lowering, and	route based on the shortest time in operating	- Leq (8 hr)
performance report on environmental	backfilling. Such activities may cause loud	the construction.	- Lmax
management regarding impact mitigation and	noise, however, the activities will not happen	- Inform the construction plan in advance	- L90
monitoring measures in January-June B.E.	all at once in the same time, inspead, they will	to community in surrounding area where the	Monitoring location :
2552-2556 by IRPC Public Co., Ltd., the	be operated orderly. As such, the noise which	construction is about to be conducted at least	IRPC Technology college (Figure 2)
monitoring station located in the study area	may generate from construction tasks is	7 days before the construction.	Measuring methods :
and nearby zone is IRPC Technology college	unlikely to affect the syrounding sensitive area.	2) Construction phase	Measure sound level 1 time which means
station (A2), the 24-hr average sound levesl	2) Operation phase	- Limit time for constrcruction activities	the measurement is conducted for 5 days
during B.E. 2554-2556 was 55.0-64.2 dBA	During the operation phase of the natural	which may cause specific loud noise to avoid	continuously (including working day on open-
which is complied with the specified standard.	gas transporting pipeline project, noise impact	impacts towards the nearby community. If	cut work for pipe lowering, and day off time)
	is likely to be at low level. This depends of the	overtime working is needed, the project will	Responsible official:
The consultant had conducted the sound level	sources at Metering/Regulating Station (MRS),	have to inform local organisation or nearby	IRPC Public Co., Ltd.
measurement at the IRPC Technology	located in the Rayong CHP project zone of	plants in advance.	
monitoring station during Thursday 2 8 th	IRPC Public co., Itd., where may generate	- Control noise at sources; equipment and	
February – Tuesday 5 th March B.E. 2556, and	continuous noise. The noise may be mainly	vehicles, by maintain them for a good condition	
it was found that the 24-hr average sound	generated from joint connections and flow	and be ready for operation. Maintenace works	
level was between 51.1-54.8 dBA which is	control equipment during the operation of	are subjected to be conducted in case unusual	
complied with the specified standard.	metering equipment. However, the source is	signs, i.e.noise, are detected during the	
	considered non-specific as it is located in the	operation.	
	plant boundary. Therefore, it is estimated that	- Workes are subjected to wear personal	
	the impact will not affect residents and	protective equipment the whole time when	
	industrial plants in the surrounding area.	working in loud noise area.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		- Arrange working shifts for workers	
		those perform duties in the area with over 90	
		dBA of sound level, the worker can not work in	
		such area longer than 8 hr	
		- Control speeds of material transporting	
		vehicles at 30 km/hr when passing residential	
		zone, and at 80 km/hr in general zone, as well	
		as control activities which may cause loud	
		noise in commercial and residential zone.	

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
2.6 Water sources and surface water quality	1) Construction phase	1) Construction phase	Construction phase
1) Water sources	- The project zone and the study area	a) Wastewater management in construction	Parameters :
The study area is located in lower coastal	It can be estimated that the pipe laying	office zone	- pH
basin of rayong procince. Surface water sources in	activities is unlikely to affect hydrology condition	(a) Provide sufficient temporary toilets for	- Suspended solids (SS)
the study area and the nearby zone are small canals,	in the project zone. This is because the pipe	workers with a ration of 15 persons per 1 box,	- Temperature
which then flow through Thai Gulf. There 8 main	route is on the main road of IRPC Industrial Park	located at least 30 m away from surface water	- Oil&Grease
canals in this area: Klong Kar, Klong Tubma, Klong	and no pipe alignment installed over any source	sources.	- Turbidity
Kuekrit, Klong Tagad Yai, Klong Yai Da, Rayong	of surface water.	(b) Inspect engines used in the construction	Monitoring location :
River, Klong Bangkacher, and irrigation canal no.2.	Impacts towards surface water quality during	activities regularly to protect oil contamination	Effluent discharge point
2) Surface water quality	the construction phase may occur from soil surface	towards surface water sources.	Measuring methods :
The consultant has collected environmental	excavating, trenching, leakage test, construction	(c) Do not wash any device or equipment	Standard Method for Examination of
data monitored in the study area and its	machines, and wastewater generated by routine	which are used in the construction activities in the	Water and Wastewater specified by APHA,
neighbouring zone from Rayong industrial project	activities of construction workers as follows;	watercourse.	AWWA, and WPCF.
performance report on environmental management	a) Area grading and trenching	(d) Do not drain wastewater generated by	Frequency:
regarding impact mitigation and monitoring	Area grading and trenching during	construction workers or construction activities to	1 time when discharging effluent from
measures between B.E. 2552-2556. The surface	the construction phase may cause 4-5 folds of soil	surface water sources.	conducting Hydrostatic Test along the
water quality was measured at SW1, the point	erosion, particularly, in rainy season, when the	b) Control of effluent generated from	pipeline route.
where Klong Kar canal flows through the IRPC	sediment soil flow down through lower land prior	pipeline test	Responsible official:
Industrial Park. The results suggested that most of	to surface water sources nearby. This may cause	(a) Do not add any chemicals in water which	IRPC Public Co., Ltd.
the measuring parameters are complied with	the contamination of sandy soil sediment in	is used in hydrostatic test	
standards specified in National Environmental	watercourse such that the canal could become	(b) Provide scrrening to remove sludge or	
Board Notification no. 8 (B.E.2537) Re: Surface	shallower and water turbidity may become higher.	solid materials from hydrostatic test water prior to	
water quality standards (Type 3 water quality for	The project has provided impact protection and	discharging to wter drainage system or	
agricultural purposes), except Dissolved Oxygent,	mitigation measures by limiting the open cut area	environment. Collect the trash and contaminated	
BOD, Ammonia, Nitrate, and Coliform Bacteria	each day as least as possible as well as conducting	materials for further disposal by appropriate	
that are over the standard evels allowed during	reinstatement of such area after the pipe alignment,	methods.	
some of the time when collecting samples for	including avoiding laying pipeline across water		
laboratory analysis.	sources during rainy season.		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	Therefore, impacts towards the water quality	(c) If the effluent parameters are not	
	according to area grading and trenching is likely to	acceptable by the standards, it will be	
	be at acceptable level.	collected and treated by wastewater treatment	
	b) Hydrostatic Testing	system of IRPC Industrial Park.	
	Hydrostatic testing along the pipe route		
	will be conducted 1 time by using tap water from		
	IRPC Industrial Park. Water volume generated at		
	this satge is approximately 450 m ³ . In addition, the		
	project has provided impact protection and mitigation		
	measures for solving problems which may cause		
	from the test effluent.		
	c) Wstewater generated from routine		
	activities at the construction site from workers		
	and office building.		
	The project does not allow construction		
	workers to reside onsite, therefore, wastewater		
	generated are from general activities performed		
	during the day as routine activities of workers and		
	office building i.e. cleaning water, toilet wastewater,		
	etc. There are approximately 50 workers, as the		
	maximum, therefore, the wastewater volume can be		
	approx. 1.8 m3/day (calculated based on water use		
	ratio as 45 litres/ capita/ day, when wastewater		
	volume is calculated as 80% of water use volume,		
	according to the manual for Waste water treatment		
	plant engineer&manufacturer volume 2 by Pollution		
	Control Department, B.E. 2537).		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	The project has stated that wastewater On-Site		
	Treatment will be provided for treating toilet		
	wastewater so that it can be discharged on land,		
	however, the water quality must be complied with		
	the effluent standards provided for effluent which is		
	allowed to discharge directly on land, including		
	routinely inspect the treatment system if it is		
	working effectively. Therefore, the activities during		
	the pipeline alignment process tend to affect		
	surface water quality at low level (-1).		
	2) Operation phase		
	During the operation phase, it is likely that no		
	activity may cause any impact on hydrology and		
	surface water flow. This is because natural gas		
	transportation via pipelines is processed underground		
	at the depth level of 1.5 m. Meanwhile, low volume		
	of water is likely to be used in maintaenace works,		
	mainly from equipment washing and cleaning.		
	Therefore, no activity may affect the hydrology and		
	water quality in the canals in the project zone and		
	the study area (0)		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
2.7 Hydrogeology and groundwater quality	1) Construction phase		
1) Hydrogeology	Construction works on natural gas		
Hydrogeology was studied based on	alignment will be conducted at soil surface		
hydrogeology map with a ratio scale of	with depth level of approximately 1.5 m, which		
1:50,000, made by the Department of Mineral	is unlikely to affect hydrogeology and		
Resources. It suggests that the hydrogeology	undergroundwater in any case.		
in the study area and its neighbourhood	Impact of contaminated wastewater from		
consist of Chao Phraya Aquifers (Qcp) which	routine construction activities counducted by		
is a main aquifers in this area. It was found	the contractor's workers is unlikely to affect the		
that there is 5-20m as average thickness of	quality of underground water. This is because		
gravels and sand, which occurs at present	the contractor has provided On-Site Treatment		
age, found in streams and on both sides of the	for the treating the generated wastewater to		
banks. Most deposits are comprised of fine	meet acceptable standards. Therefore, The		
sand and clay except in the granite zone	construction activities tend to have no impact		
where gravel and coarse sand deposits are	on underground water in the project zone and		
found mixng with clay in the watercourse.	the study area (0).		
Rayong basin encompasses an area from	2) Operation phase		
Amphur Ban Khai across Amphur Maung	No activities could affect hydrogeology and		
Rayong and Huay Yai (Amphur Banglamung).	underground water during the operation phase,		
Majority of the deposits consists of gravels,	therefore, no impact may affect underground		
sand, and clay that are all originated from	water in the project zone and the study area		
granite. The average thickness of the deposit	(0).		
layer is 10-15 m, water flow is approx. 2-7			
m3/hr, the width of Rayong basin is 1-2 km,			
averagely.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
2) Groundwater quality			
According to gas transporting pipeline			
project, for combined heat and power			
generation plant in Maung Rayong, is located in			
IRPC Industrial Park; the consultant has			
collected secondary data of underground water			
quality in the study area and its neighbouring			
zone from port project performance report on			
environmental management regarding impact			
mitigation and monitoring measures in B.E.			
2 5 5 1-2 5 5 4 by IRPC Public Co., Ltd.			
Underground water quality was measured at 1			
station as Nam Bor Thuen Soi Prachapattana			
station (UW1) on indicative parameters:			
Chloride, Turbidity, and Conductivity. The result			
of water quality collected was in the range that			
is complied with the standards stated in			
Naatural Resources and Environment Ministerial			
Notification Re: Indentification of academic			
criteria and standards for public health			
protection on toxic environment B.E. 2551.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure e

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
3. Biological resources	1) Impacts on plants		
3.1 Terrestrial ecology	(1) Construction phase	-	-
1) Forest resources: The whole figure	- The project zone		
of forest ecology in Rayong is in a perfect	Majority of the study area can be		
condition. Most of the area is called Dry	described as vacant zone, enterprises,		
Evergreen Forest shedding the leaves upon	industrial factories, with no forest area. The		
tropical climate which is influenced by the	construction activities will be limited in the right		
sea, which cause raining the whole year in	of way boundary. Ecological environment of		
such area. Sizes of plants, growing densely,	shrubbery can be observed in this area such		
could vary from small size to Seedling and	as <i>Imperata cylindrica</i> . The construction		
Sapling size. However, medium sizes plants	activities are not performed in such area		
can be rarely found according to previous	where such plants are grown. Nevertheless,		
cropping and gardening in such area	in case the construction may affect any of		
(Kasetsart University, B.E. 2 5 3 6). Vital	the plants, the project will provide		
economical plants in this area are i.e. Hopea	substitution plants in such affected area.		
ferrea. Pierre, Hydnocarpus ilicifolia King,	Therefore, the constructionactivities may		
Afzela xylocarpa (Kurz) Craib, Anisoptera	lead to negative impact (-) at low level (-1)		
Costata Korth, Lagerstroemia colyculata wall,			
and Dipferocarpus alatus Roxb, etc.			

Table 3-1 (Con'd) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation, and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
2) Wildlife resources: the consultant has	- The study area		
classified details of wildlife diversity based on	The study area of this project can be		
the forest area system, namely, Khao Laem	described as vacant area with soil filling		
Yha-Samed island national park, Ban Pae	without plantation whereas perennial trees can		
national floral park, Pa Kached-Pae-Glang	be seen i.e. Thai acacia, Manila tamarind, and		
forest national park, and Nong Sanom	Jamaican cherry, etc. Meanwhile, in the water		
national floral park. It can be said that the	source area, aquatic weed such as morning		
condition of terrestrial ecological resources in	glory, water hyacinth, and cat-tail are found		
this area, particularly, in national forest	growing densely over the water surface. In the		
conservation area and national floral parks are	surrounding area, flowring plants, ornamental		
diverse with wildlife. This is because such	plants, such as Lagerstroemia, persimmon		
zones are protected and enforced by national	and fruits are planted. The construction		
forest management laws along with public	activities is unlikely to affect the area with		
participation on forest proetection and	such plants according to the operation will be		
recovery. However, when comparing with	conduct in particular zone, therefore, the		
existing environment in the study area, it has	construction would not affect the plants in the		
been converted from forest area to residential,	study area (0) with no impact (0).		
agricultural, and industrial area such that			
original ecology has been changed to the			
environment taht wild life could not be found in			
this area anymore. Therefore, no conserving			
wild life can be found in the study area.			

Table 3-1 (Con'd) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation, and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	(2) Operation phase		
	- The project zone		
	The pipe laying zone is in underground		
	controlled by system which will not cause any		
	damage on soil condition in the project zone such that		
	the plantations in this area are affected. Therefore, the		
	project is unlikely to affect the plants (0) with no		
	impact (0)		
	- The study area		
	The pipe laying zone is in underground		
	controlled by system which will not cause any		
	damage on soil condition in the project zone such that		
	the plantations in this area are affected. Therefore, the		
	project is unlikely to affect the plants (0) with no		
	impact (0)		
	2) Impact on wild life		
	(1) Construction phase		
	- The project zone		
	According to the survey on 4 groups of wildlife:		
	amphibians, reptiles, birds and mammals, it was found		
	that none of such animals inhabiting in the project		
	zone. Birds could be seen occasionally while most		
	animans are rarely found in the project zone due to		
	the land use functioned in such area which may		
	disturb them. Therefore, no affected wild life could be		
	found during the constructionpase such that no impact		
	is likely to occur (0) with no level of impact (0)		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	- The study area		
	In terms of impacts of the construction		
	activities on wild life in the study area, it was		
	found that no effluent from construction phase is		
	discharged in natural watercourse such that		
	amphibians and reptiles are unlikely to be		
	affected in terms of their habitat in the		
	watercourse. Concerning birds and mammals,		
	and nocturnal animals may be affected from		
	noise and dust from the construction activities.		
	This could influence them emigrating from the		
	area, however, the construction is counducted		
	during limited time such that short-term impacts		
	may occur. Therefore, the construction may		
	cause negative impact on some groups of		
	animale in the study area (-) with low level of		
	impact (-1).		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	(2) Operation phase		
	- The project zone		
	The pipe laying zone is in underground		
	controlled by system which will not cause any		
	damage on soil condition in the project zone		
	such that the animals living in the soil are		
	affected. Therefore, the project is unlikely to		
	affect the animals in soil (0) with no impact		
	(0).		
	- The study area		
	The pipe laying zone is in underground		
	controlled by system which will not cause any		
	damage on soil condition in the study area		
	such that the animals living in the soil are		
	affected. Therefore, the project is unlikely to		
	affect the animals in soil (0) with no impact		
	(0).		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
3.2 Aquatic ecology			
There are watercourses flow across the			
study area as small canals i.e. Klong Kar and			
Klong Kuek Rit. The consultant has surveyed			
aquatic ecology in terms of phytoplankton,			
zooplankton, fauna and fisn in both canals:			
Klong Kuek Rit and Klong Kar at 2 sampling			
sites as follow.			
Sampling site no. 1 : Klong Kuek Rit was			
designed as draining canal from Ta Gra Saang			
irrigation dam. It parts from Klong Kar at Klong			
Kar upstream flowing downwards through the			
sea in Tambon Tapong. It is 10 m width with			
1 m depth, the canal lines on gravels sand			
and latterites.			
Sampling site no. 2 : Klong Kar is a big			
canal is, filled with water, 20 m width and 2 m			
depth. The canal is covered with water hyacinth			
with sensitive plants spreading on the riversides.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
4. Human use values	1) Construction phase		
4.1 Land use	- The project zone		
The study area scoped for the natural gas	During the construction phase, this area may		
transmission pipeline project for combined heat	be affected according to activities involved in		
and power generation in Maung Rayong is 500	construction works of pipe alignment. The area in		
m away from the centre of the pipe route.	this zone will be used as stock yard, equipment and		
Majority of the study zone is located in IRPC	machine storage zone.Meanwhile, this area is		
Industrial Park, Tambon Choengnoen, Maung	categorised as righ of way zone which is has its own		
district, Rayong province. Patiality of the study	description for land use purpose. However, the		
area is located outside the IRPC Industrial Park.	activities during the construction phase will occur		
The consultant has applied GIS database	temporarily. After the construction, area		
system in analysing data obtained from field	reinstatement will be performed coupled with the fact		
survey conducted in B.E. 2555 and found that	that the project has already request for permission to		
the land use in the study area can be classified	work in the project zone from the land owner.		
into 3 categories as follows;	Therefore, the constrcutionmay affect the land use in		
a) Industrial zone : an area of industrial	the project zone negatively (-) with a lower level of		
activities in IRPC Industrial Park is 1.81 km ² or	such impacts (-1).		
87.44% of the study area.	- The study area		
b) Agricultural zone : an area of	Road zones may be affected from construction		
industrial activities 0.20 km2 or 9.44% of the	materials transportation from the project. Impacts on		
study area	transportation will be described in following section.		
c) Water source area : an area of surface	2) Operation phase		
water sources is 0.06 km² or 2.90% of the study	After the construction, backfilling and area		
area.	reinstatement will be performed such that no impact		
	on land use during the operation phase in the project		
	zone and the study area (0).		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
4.2 Transportation	1) Construction phase	1) Pre-construction phase	
(1) Transportation networks	The project will use medium trucks (6	a) Plan the traffic management during the	
There are 2 main routes of Land	wheels) for transportin workers and construction	construction phase so that least impact may	
transporting route nearby the study area in	tools and equipment approx. 20 trucks/hr as the	occur. This means, period of time, place of the	
IRPC Industrial Park as Highway no. 3 and	maximum, or 30 PCU/hr [(10 trucks/hrx	construction site, transporting routes should be	
Highway no. 36 as follows;	1.5 as a constant factor) = 30 PCU/hr], large	specified clearly. It is also important to	
- Highway no. 3 is a main road used	trucks (10 wheels) approx.15 trucks/hr or 30	coordinate with local traffic management	
in transporting goods and raw materials from all	PCU/hr [(15 trucks/hrx 1.7 as a factor constant)	organisation about the plan so that the	
over the country to Rayong while it is also a	= 26 PCU/hr] , which is calculated as a total is	information could help them direct the traffic	
main economical route of the east region of	56 PCU/hr of the traffic load generated by the	condition smoothly. All involved persons are	
Thailand. The highway is started from Bangkok	project activities during the construction phase.	requested to follow the traffic rules strictly.	
to Samutprakarn, Chonburi, Rayong and	When combining this with traffic load recorded	b) Do public relations on the project	
Chantaburi. There are 4 traffic lanes except in	of Highway no. 3 and Highway no. 36 during	construction to the users of the main road via	
community zone where parallel roads are added	B.E. 2553-2555 by Department of Highways, it	the project zone, in advance at least 1 month.	
to the the traffic for safety of transportation.	suggests that the traffic load and V/C Ratio of		
- Highway no. 3 6 is a bypass road	both routes slightly increase.		
connectin between Amphur Banglamung in			
Chonburi and Rayong which could save 20 km			
from Highway no. 3.			

Table 4-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		2) Construction phase	
		(1) General control	
		a) The contractor is requested to follow the	
		traffic rules, suggested by traffic management	
		team of IRPC Public Co., Ltd., strictly during the	
		construction phase.	
		b) Prepare the construction zone by dividing	
		it from the traffic lanes by concrete barrier, fence,	
		or plastic traffic cones.	
		c) Arrange machines, equipment,construction	
		materials orderly in provided area of the	
		construction zone	
		d) Provide poster, signs, and light signals to	
		inform road uses on the construction works as	
		well as install them at appropriate location based	
		on the road use.	
		e) In case night working hours are required,	
		warning light signals of the operation must be	
		provided clearly.	
		f) Provide flag staff to cdirect the traffic in	
		the zone with high traffic density.	
		g) Avoid using the road suring rush hours,	
		particularly, the zone nearby communities.	
		The contractor must be responsible and take	
		action on road maintenace properly in case	
		damages of the traffic routes in the project area	
		may be caused by the construction works.	

Table 4-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
(2) Waterway transportation		h) Provide signs and radio communicators	
Deep sea ports have been		for traffic direct officers as well as install	
constructed in Rayong to support the		warning lights in the the construction zone.	
development of industries and transportation		i) Do not block traffic lanes with materials	
according to eastern seaboard area		used in working onsite while unused materials	
development plan. Main seaport in the study		must be moved out from the construction zone. In	
area for goods transfer is IRPC port (IRPC		addition, number of pipelines to be strung should	
Public Co., Ltd.) located in the south of IRPC		be calculated for exact number of the point to be	
Industrial Park. The port has 2 sub-ports		installed.	
where goods quantity are transferred. In B.E.		j) Limit transporting vehicle speed at 3 0	
2553, there were 2,338 ships transporting		km/hr in community and 80 km/hr in general	
goods and raw materials for 15,288,000		area.	
Tonnes in total. The goods and materials		k) Install the natural gas pipeline as soon	
from the port are distributed to industrial		as possible and reinsate the area to its former	
factories in IRPC Industrial Park and the nearby		condition as soon as possible.	
area. Majority of the goods are crude oil, oil		I) Provide a person to take care of	
products, raw materials used in factory		vehicles entering and exiting the construction	
manufacturing process, and coal.		zone.	
		m) Avoid pipeline stringing/ welding in	
		normal traffic lanes.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
(3) Traffic condition		(2) Open-cut excavating control for the	
According to the study of traffic		pipeline alignment in IRPC Industrial Park	
condition on 2 main roads in the nearby area of		a) Provide daily operation plan in terms of	
the project zone as Highway no. 3 and Highway		date and time to operate the open cut work for	
no. 36 recorded in B.E. 2553-2555 by Bureau of		the pipeline alignment by identifying the pipe	
Highway Safety, Department of Highways ,		laying routes clearly, and inform the public in	
traffic volume based on location of monitoring		advance regarding the plan.	
station can be described as follows;		b) Effectively operate the construction	
Traffic volume data on Highway no. 3		works at road intersection points as quickly as	
during B.E. 2553-2555 surveyed by monitoring		possible prior to reinstate the area in a short	
station		time.	
- Highway no. 3 (between Nakhon		c) Provide road diversion or temporary	
Rayong municipality Road-Noen Dindaeng		route as an option for pedestrian during	
junction) Milestone no. 246+000 (B.E. 2553-		operating the construction works.	
2555)		d) Inform road users in advance on the	
Taffic condition data on Highway no. 36		construction plan.	
between B.E. 2553-2555 were surveyed by			
traffic volume monitoring station			
- Highway no. 36 (between Khao Gare			
Lare- Pluag Ket) Milestone no. 37+087 (B.E.			
2553- 2555)			
The survey of traffic volume on			
Highway no. 3 and Highway no. 36 can be			
summarised as follows;			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
a) Highway no. 3			
Milestone no. 246+000			
Traffic volume during B.E. 2553-2555			
was 1,605.01 1,803.46 and 2,008.98 PCU/hr,			
respectively. Top three vehicles are recorded			
namely: no. 1 is small trucks (4 wheels) as a			
percentage of 45.33 44.06 and 40.25,			
respectively; no. 2 is 7-seater cars as a			
percentage of 20.04 21.39 and 21.46,			
respectively; and more than 7-seater cars as			
a percentage of 9.24 10.17 and 10.82,			
respectively.			
b) Highway no. 36			
Milestone no. 37+087			
Traffic volume during B.E. 2553-2555			
was 3,894.27 4,213.48 and 4,103.85 PCU/hr,			
respectively. Top three vehicles are recorded			
namely: no. 1 is small trucks (4 wheels) as a			
percentage of 19.26 18.93 and 19.17,			
respectively; no. 2 is 7-seater cars as as a			
percentage of 19.77 19.36 and 20.00 ,			
respectively; and no. 3 is more than 7-seater			
cars as as a percentage of 18.65 18.15 and			
18.77 , respectively.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
4.3 Water use	1) Construction phase	Construction phase	
At present, Eastern water resources	- The project zone and the study area	a) Water use and wastewater treatment	
development and management Public co.ltd.	Water required for main activities within	(a) Provide clean drinking water and	
(Eastwater) is developing and manageing raw	the project zone is for worker consumption and	water supply for construction workers	
water distribution system to its clients in east	hydrostatic test as following details,	sufficiently.	
coastal zone of Thailand: Chonburi, Rayong,	In the project zone, water consumption	(b) Provide sufficient sanitary toilets	
Chachoensao, Prachinburi, Sra Kaew, and	demand for 50 workers/ day is 2.25 m3/day	as well as install onsite wastewater treatment	
Chantaburi. Raw water sources are Bang Phra	(calculated based on water consumption rate	to treat the wastewater to reach acceptable	
reservoir, Nong Kor reservoir, Nong Pla Lhai	of 4.5 litres/capita/day, the manual for onsite	effluent standard prior to discharging to	
reservoir, Klon Yai reservoir, Pra Sae	Waste water treatment plant engineer &	external zone.	
reservoir, and Dok Sai reservoir. The raw	manufacturer volume 2 by Pollution Control	(c) Take care of the wastewater	
water pipe networks in east coastal zone	Department, B.E. 2537). Meanwhile, water	treatment system based on effective operation.	
interms of water quantity in the reservoirs can	demand for hydrostatic test is 450 m3 (based	(d) Locate the projet office at least 50	
be described as follows;	on 2 times testing), which will use water	m away from groundwater source to avoid the	
- Bang Phra reservoir is in Amphur	supply from IRPC Industrial Park such that this	contamination towards groundwater.	
Sriracha, Chonburi. Its water storage capacity	amount is excluded. Therefore, the water use		
is approx. 117 million m³. This reservoir is a	within the project zone during the construction		
raw water resource for Chonburi province and	phase is unlikely to affect community water		
Laem Chabung. Current water storage is	use in the study area.		
approx. 54.92 million m ³ (or 47% of total	2) Operation phase		
capacity)	No activity involved with water use during		
	the operation phase of the project, therefore, it		
	can be counted as non-significant impact.		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
- Nong Kor reservoir is in Amphur			
Sriracha, Chonburi. Its water storage capacity			
is approx. 21.4 million m ³ . This reservoir is a			
raw water resource for Chonburi, Laem			
Chabung and Pattaya. Current water storage			
is approx. 11.42 million m ³ (or 53% of total			
capacity)			
- Klong Yai reservoir is in Amphur Pluag			
Daeng, Rayong province. Its water storage			
capacity is approx. 40.1 million m ³ . Current			
water storage is approx. 21.388 million m³ (or			
53% of total capacity). It is normally co-used as			
a raw water source with Dok Hrai for Suttahip,			
Ban Chang and Map Ta Phut, while partiality is			
supplied to Pattaya.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
4.4 Electricity use	1) Construction phase		
There are 8 districts in Rayong to be supplied	- The project zone and the study area		
the electricity by 5 responsible officials as follows	The project will assign the contractor to		
- Rayong Provincial Electricity Authority	provide Mobile Generator for the construction		
supplies electricity to Maung district and Ban Khai	activities. It is estimated that it could generate		
- Ban Chang Provincial Electricity Authority	electricity sufficiently based on the demand		
supplies electricity to Amphur Ban Chang	during this time. Therefore, electricity use in		
- Glang Provincial Electricity Authority supplies	the construction phase is unlikely to affect		
electricity to Amphur Glang, Amphur Wung Chan.	electricity use in the community.		
- Khao Chamao Electricity Authority supplies	2) Operation phase		
electricity to Tambon Map Phut, Amphur Maung	No activity involved with electricity use		
Rayong and Amphur Nikom Pattana.	during the operation phase of the project,		
- Map Ta Phut Provincial Electricity Authority,	therefore, it can be counted as non-significant		
Rayong province, has a potential to be developed as	impact.		
the centre of petrochemical industries in Thailand			
according to Eartern seaboard area development			
project. The study area is located in Tambon			
Choeng Noen, Tambon Ban Lang, Tambon Tapong,			
and partiality of the study area encompasses area in			
Maung Rayong Municipality where electrictity is			
supplied to residential and industrial zone.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
4.5 Solid waste management	1) Construction phase	1) Pre-construction and Construction phase	Parameters:
Solid waste management in the study area	Solid waste generated during the	a) General solid waste management	- Solid waste types, quantity, weight,
can be classified based on governance zones of	construction phase is managed as follows;	(a) Provide trash bags and cans with closure	sources and management methods
governmental organisations as follows;	a) Municipal solid waste generated by	sufficiently aling the construction route to	- Quantity and Frequency of loads to be
1) Tambon Choeng Noen Municipality	workers is approx. 36 Kg/day (calculated based	support the waste generated from the	collected and disposed
At present, Tambon Choeng Noen	on solid waste generation rate as 0.8 Kg/day,	construction zone prior to contact relevant	Monitoring location :
municipality is giving a service on solid waste	with a density of 0.3 kg/ litres, and 50 workers	organisation to collect and dispose.	Temporary construction office and in the
collection all over the area of Tambon Choeng	for a project) .The contractor will provide	(b) The contractor must collect the waste	project construction zone
Noen (area size 1 7 .5 km2), the collectable	collection bins (size 200 litres) for solid waste	generated in the construction zone for sanitary	Measuring methods :
waste quantity is approx. 8 0 0 Tonnes/ day,	collection sufficiently.	disposal everyday	- Record types, quantity, and sources of
averagely.There are 20 workers who are drivers	b) Unused materials, i.e. scraps, wood	(c) Inform the employees and workers to pay	solid waste regularly as well as record the
and waste collectors. It has 3 trucks with 10m3	chips, will be collected for reuse in the	attention to cleanliness in the project zone, and	disposal methods and the organisations that
sized capacity, 1 truck with 6 m3 sized capacity,	construction zone or selling to other contractor	follow the rules strictly	collects the waste for disposal.
and 1 truck with 14 m3 sized capacity. Each	for futher reuse as land filling/ grading.	(d) Seperate solid waste for reuse and	- Record number of loads, and Frequency
vehicle services averagely 1-2 loads/day. The	According to the solid waste management	recycling, or selling to recycling waste dealer.	of service collection trucks
collected solid waste is disposed by sanitary	during the construction phase, the contractor will	(e) Provide area for unused construction	Frequency:
landfilling operated by private section, Duang	seek for other party to collect and dispose the	scraps/ materials separately.	During the construction phase
Pradit Yota Partnership ltd. located at Moo 7,	waste outside the project zone which may affect	(f) Collect non-recyclable materials for further	Responsible official:
Tambon Glangm Amphur Glang, Rayong	the local solid waste management, therefore,	collection and disposal by local organisation	IRPC Public Co., Ltd.
province, 20 km away from Tambon Choeng	the construction activities may cause solid		
Noen Administrative Organisation (Source :	waste management in the area negatively (-),		
Tambon Choeng Noen Municipality, March B.E.	however, at low level (-1).		
2555)			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
2) Ban Lang Tambon Administrative	- The study area	b) Hazardous waste management	
Organisation	Construction activities may generate	(a) Specify that the contractor would have	
At present, Ban Lang Tambon	solid waste which may affect local solid	to follow Ministry of Industry Notification Re:	
Administrative Organisation is giving a service on	waste management by local organisation.	Waste management B.E.2548 which stated	
solid waste collection all over the area of	Therefore, the construction activities may	that hazardous waste must be segregated	
Tambon Ban Lang (area size 30.67 km2) ,	cause solid waste management in the area	from household hazardous waste. For	
average collected soloid waste is approx. 4	negatively (-), however, at low level (-1).	example, lubricant oil, and equipment	
Tonnes/day. Ban Lang TAO hiresy Pluag Daeng	2) Operation phase	washing solvents, adsorbents or device used	
Industry Park Co.,ltd. to collect and dispose the	No activity involved with activities which	in cleaning spilled oil, and used batteries.	
solid waste in this area. The company is located	may generate solid waste, or affect the local	The collected hazardous waste must be	
in Tambon Mab Yang Porn, Amphur Pluag	solid waste management, during the	collected and disposed b authorised organisation	
Daeng, Rayong province, which is 30 km away	operation phase , therefore, there is no	approved by Department of Industry, without	
from the Ban Lang TAO office. rganisation	activities affect solid waste management	permission to keep in the construction zone.	
(Source: Ban Lang Tambon Administrative	during the operation phase in the project	(b) Provid terms of reference on handling	
Organisation, March B.E. 2555)	zone and the study area (0) counted as no	with hazardous waste for the contractor that	
	impact (0)	manifest documents must be kept as an	
		evidence for claiming the final payment from	
		the project developer.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
4.6 Water drainage system and flood	1) Construction phase		
protection	- The project zone		
According to the map of Royal Thai Survey	Used water from hydrostatic test is drained		
Department, it was found that the location of	to IRPC drainage system. Carrying capacity of		
study area is 3-4 m above mdium sea level	the system is calculated based on existing		
(MSL), which the slightly sloping down to the	drainage flow comparing with drainage flow		
sea. The drainage is naturallt flow through the	after discharging water from the test. The		
sea. Meanwhile, artificial and natural drainage	assessment suggested that the drainage		
system in this area are Klong Kar and Klong	system can support the volume of tested water		
Kuek Rit. Klong Kar is naturally originated. It is	sufficiently, due to total flow (Q _{total}) generated		
a branch canal from Rayong River. Klong Kar	is less than the flow when water is fully		
at the study area location is 30 m width,	drained in the drainage ditch (Q_{full}). Therefore,		
flowing across Tambon Choeng Noen area	it is predicted that effluent from the test could		
downwards to Rayong River in the zone of	bring about neative impact on drainage system		
Maung Rayong Municipality. Klong Kuek Rit	carrying capacity (-) as low level of impact (1).		
was made as drainage system by receiving			
water from Ta Kra Saeng irrigation dam. It			
parts from Klong Kar upstream flowing			
downwards through the sea in Tambon			
Tapong.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	- The study area		
	The pipe alignment area is located		
	underdround, in the project zone, where soil		
	protection system is provided to avoid soil		
	erosion which may affect water drainage and		
	flooding, therefore, the construction activities		
	are unlikely to affect water drainage (0) with no		
	impact (0).		
	2) Operation phase		
	After the construction phase, area		
	reinstatement will be conducted coupled		
	with no activities during the operation phase		
	may cause water drainage and flood		
	control, or make the runoff flow increasing,		
	therefore, the activities during the operation		
	phase are unlikely to affect water drainage		
	and flood control in the project zone and		
	the study area (0) with no impact (0).		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
4.7 Disaster protection and mitigation		1) Construction phase	
Description of local disaster protection and		a) Contaminated oil storage and	
mitigation office in the study area can be		management	
summarised as follow		Provide adsornebts for cleaning the low	
(1) Choeng Noen Tambon		amount of spilled fuel oil and lubricant	
Administrative Organisation		b) Safety management	
Choeng Noen Tambon Administrative		(a) Provide the fence	
Organisation is responsible for an area of 20		surrounding the project construction office to	
km2 in terms of community safety. At present,		control 1 entrace-exit available.	
there are 10 firemen, 1 disaster protection		(b) Provide security staff at the	
officer, and 120 civil defence volunteers (as in		entrance for safety conrol.	
B.E. 2554). Fire equipment& device control		(c) The contractor's workers must have	
available are consisting of 1 fire truck with		their I.D. cards on them during the working time.	
capacity of 12,000 litres, 2 fire truck with		(d) Visitors are requested to exchange	
capacity of 5,000 litres, 1 fire truck with water		I.D. card before accessing the project zone.	
and foam system with capacity of 1 2 ,0 0 0		(e) Install portable fire extinguishers in	
litres, 1 portable water pump, and 1 set of self		the project office at accessible and visible	
contained breathing apparatus (SCBA).		points.	
In addition, Choeng Noen Tambon		(f) Control workers behaviours to avoid	
Administrative Organisation can coordinate for		any problem in the community nearbythe	
support healp from nearby fire control stations		construction zone	
i.e. Nakhon Rayong Municipality, Tapong		(g) Specify punishment measures in	
Tambon Administrative Organisation and		case there is anyone who breaks the rules.	
IRPC Industrial Park that can access Tambon			
Choeng Noen within 2 0 minutes (Source :			
Tambon Choeng Noen Municipality, March B.E.			
2555)			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
(2) Ban Lang Tambon Administrative			
Organisation			
Ban Lang Tambon Administrative			
Organisation is responsible for an area of			
30.67 km2. At present, there are 2 portable			
water pumps, 5 fire extinguishers, and 202			
civil defence volunteers (as in B.E. 2554). In			
addition, Ban Lang Tambon Administrative			
Organisation can coordinate for support help			
from nearby fire control stations i.e. Choeng			
Noen Tambon Administrative Organisation and			
IRPC industrial zone that can access Tambon			
Ban Lang within 15 minutes (Source: Ban Lang			
Tambon Administrative Organisation, March B.E.			
2555)			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
(3) IRPC industrial Park			
IRPC Public Co., Ltd. is a central coordinator			
or emergency control centre. It is a key centre in			
being informed any activities related to disaster			
protection and mitigation in the industrial zone. It also			
can support help to nearby area with facilities and			
equipment as 1 fire truck (10 wheels) with firewater			
carrying capacity of 6,000 litres (Foam carrying			
capacity of 4,000 litres),1 fire truck (10 wheels) with			
firewater carrying capacity of 6,000 litres (Foam			
carrying capacity of 5,000 litres), 1 fire truck (10			
wheels) with firewater carrying capacity of 6,000			
litres (Foam carrying capacity of 9,000 litres), 1			
general fire truck with ladders (1 0 wheels) with			
firewater carrying capacity of 2,838 litres (Foam			
carrying capacity of 2,838 litres, 1 fire truck (10			
wheels) with firewater carrying capacity of 1,000 litres			
(Foam carrying capacity of 3,000 litres), 1 fire truck			
(10 wheels) with firewater carrying capacity of 2,000			
litres (Foam carrying capacity of 3,500 litres).			
In addition, IRPC Industrial Park can coordinate			
for support help from the nearest fire station i.e.			
Choeng Noen TAO that can access IRPC within 10			
minutes, and other station as Nakhon Rayong			
Municipality, Tapong Tambon Administrative			
Organisation, Maung Map Ta Phut Municipality,			
Tambon Ban Pae Municipality, and Tambon Glang.			

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
4.8 Occupational health and safety	1) Construction phase	a) Fire protection and control :	Construction phase
	Occupational health and safety measures	Pre-construction phase	Parameters:
	during the construction phase are considered	(a) The contractor must submit occupational	Records on accidents, illness, injuries at
	based on impacts from construction activities	health and safety and environment plan and	work
	i.e. noise, accidents, and fire control as	emergency control plan for approval from	Monitoring location :
	following details	IRPC Public Co., Ltd. prior to implementing	the construction zone
	(1) Noise	as working instruction that everyone must	Measuring methods :
	Loud noise is consider an impact that	follow strictly.	- Provide qualified safety officer who has
	affect the workers in construction phase.	(b) Natural gas transmission pipeline design	been trained as professional safety officer
	According to the assessment, pipe lowering is	must be based on Location Class according to	or high-level technical safety officer to
	the activity which significantly affect the workers.	ASME B3 1 . 8 which considerd population	inspect safety in construction works,
	The pipe lowering by pipe jacking and pipe	density as a guideline. Pipeline used in this	analyse accident records, and obstacles
	drilling that may generate sound level higher	project is designed according to Location Class	which lead to the failure reoccurrence
	than the standard (the standard : 8 hr working	4 category.	protection measures.
	continuously, 90 dBA at 15 m distance). If the		- Record and summarise accident
	workers exposes the noise in a long hours	b) Incident protection and control:	statistics, cause and solution of damages
	without protection, they may encounter hearing	Construction phase	on workers health by indicating required
	loss problem; either temporarily or permanently.	(a) Inform the plan and contact IRPC for	description i.e. causes, consequences, and
		approval on commencing the construction	solution
		works, as well as coordinated with relevant	Frequency:
		organisations prior to the operation.	Monthly, during the Construction phase
		(b) Follow procedures specified by IRPC	Responsible official:
		industrial zone strictly.	IRPC Public Co., Ltd.
		(c) Contact with safety department of	
		industrial factories where construction works are	
		operated.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	However, significance of impacts from	(d) Implement suggestions, specifications or	Operation phase
	construction activities depends on Intensity,	consensus summary towards the construction	Parameters:
	Frequency, Duration, Nature of Noise, and	activities gained from relevant organisations in	- Accident records, gas leakages and causes of
	individuals. In order to mitigate the impact	providing work instruction and construction plan	emergency
	towards the workers, the project will assign	applicable with current construction activities.	- Record of illness, injuries at works, general health
	the contractor to consider using the machines	c) Measures on occupational health and	condition of workers
	which generate lesser loud noise as well as	safety	Monitoring location :
	conduct regularly maintenance. In terms of	(a) The contractor must follow	The project zone
	workers, according to Regulation (Standards -	specification according to safety management	Measuring methods :
	29 CFR) Noise Exposure Computation-	plan of IRPC Public Co., Ltd. strictly during the	- Record the accidents, emergency gas leaks incident,
	1910.95 APP A, it is allowed that they can	construction phase.	as well as inspect causes; provide solution methods
	expose noise at 115 dBA for 1 hour.	(b) ArrangeOccupational health and safety	and protection measures; provide physical examination
	However, from the sound level assessment in	training for workers, prior to the construction.	programme for workers.
	the working zone, workers will be allowed to	Safety awareness should be emphasised	Frequency:
	take a break as well as working as rota. They	along with working rules.	- Record the occurrence of accident , gas leaks, and
	will work continuously no longer than 2 hr,	(c) Arrange training workshop for the	emergency cases along with investigate causes and
	with using PPE such as ear plugs, ear muffs.	tasks which may need operational skills for	solution measures, health impact regularly during the
	Concerning noise impacts on surrounding	workers before starting the construction	year of the operation phase
	area residents during the construction zone,	works.	- Record worker illness and injuries at works regularly
	the project has specified working period as	(d) Manage construction workers to use	during the year of the operation phase
	between 08.00-17.00 hr to mitigate the risk of	personal protective equipment (PPE) at works	- Annually: physical examination for workers, Hearing
	noise annoyance in community zone.	appropriately i.e. by using helmet, safety	loss test for risk group, during the operationphase.
		shoes, and ear plugs. Particularly in welding	- Annually provide emergency response plan record
		works, additional PPE may be required such	according to specification provided by IRPC Public
		as goggles, welding helmets, light filter	Co., Ltd. during the operation phase
		glasses, and gloves, etc.	Responsible official:
			IRPC Public Co., Ltd.

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	If the contractor can follow the provided	(e) The contractor must provide a good	
	measures strictly, the impact is estimated to be	maintenance on machine and equipment. In	
	low (-1)	case unusual working condition may be	
	(2) Accidents	detected, the maintenance works must be	
	Accidents which may occur during the	conducted as soon as possible.	
	construction phase is caused from careless	(f) Arrange workplace appropriately by	
	operation, therefore, it is essential that accident	dividing area for all taks obviously.	
	protection measures must be provided for the	(g) Install warning signs or signals in area	
	construction operation. This is possible	with risks of danger.	
	according to the details demonstrated in	(h) The contractor must provide first aid kit	
	Chapter 2 on Occupational health as safety.	sufficiently in the construction area	
	Such guideline will be used in providing initial	d) Safety measures during the process of	
	criteria for selecting the contractor in order that	Tie-In with Sale Tap Valve	
	the contractor can follow the protocol strictly.	(a) IRPC Public Co., Ltd. will have to	
	Therefore, probality of sever incident is	arrange training on welding techniques	
	considered to be low.	according to working procedure for contractor's	
		workers to ensure that they have sufficient skills	
		in real practice	
		(b) Contractor's workers who is going to	
		work as welding technician will have to have	
		relevant experience before.	
		(c) IRPC Public Co., Ltd. will have to	
		provide control officer to direct the task	
		operation during the whole working hours.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	(3) Fire protection	(d) Provide 1 set of gas detecto in the	
	Activity which may cause fire is welding	working station for leakage inspection.	
	work and electric short circuit from electric	(e) Provide 2 sets of Dry Chemical Fire	
	equipment.If the project and the contrcactor	Extinguisher (Dry ABC, 15 Pounds/Set)	
	agree to provide safety protection measures for	reserved in the working station at all working	
	construction tasks, coupled with regularly	time.	
	conducting effective inspection regarding the	(f) Specify Hazardous Area at the welding	
	provided plan, probalbility of this risk is	point with caution on none of Ignition Source or	
	considered low. In terms of support help, the	any action which may cause ignition/ fire during	
	project can request for support help from	the working operation.	
	external organisations in case of emergency	(g) Provide information chart stating that	
	very quickly, therefore, the impact is considered	there are men at work on pipeline installation so	
	low (-1)	that passing drivers can be more careful.	
		(h) Contact local relevant organisations:	
		disaster protection and mitigation office;	
		informing the construction plan so that they can	
		be aware that support help may be required in	
		case of emergency.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	2) Operation phase	e) Safety measures during welding check by	
	As community safety is the first priority	X-Ray	
	when operating natural gas pipeline transporting	(a) Provide expert to conduct the weldings	
	system, all procedures must be inspected	by Gamma Ray	
	strictly since area preparation, materials	(b) Provide closure the welding check zone	
	selection, transportation, welding, coating, pipe	with warning signs as danger zone.	
	lowering, and maintenance to ensure that all	(c) Provide Work permit system in the zone	
	systems are safe based on international	where welding is inspected by gamma ray	
	standards. The natural gas pipeline used in this	(d) Direct working team in wearing	
	project is designed based on USA international	protective clothes and equipment i.e gloves,	
	engineering standard, and manufactured from	helmets, maska, safety shoes, etc.	
	reliable factory, all joints are tested by X-Ray,	(e) The working team should inspect and	
	as well as strength test nased on international	badge themselves with Film Badge before	
	standards i.e. hydrostatic test with pressure of	starting the tasks	
	1.5 folds of normal operated pressure, while the	(f) Radioactive warning sign must be	
	pipe corrosion is 24-hr protected by Cathodic	presented at welding inspection zone.	
	Protection. Regarding such characteristics of the	(g) Strictly practice with care following the	
	pipelines, it could be ensured that safety level is	regulation stated in Notification no. 4 regarding	
	high for the project operation. In case unusual	the Atomic for Peace Act B.E.2508	
	incident may occur, SCADA can control on-off		
	valves 24 hy via computer system in case of		
	emergency.		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
	In addition, IRPC Public Co., Ltd. has	f) Protection measures in case of Domino	
	provided natural gas pipeline maintenance	Effect occurence	
	annual plan based on ASME B 31 G and	(a) Design standard, pipeline distance, and	
	ASME B 31.8 including NACE RP-0169	pipeline lowering	
	standard which specify that corrosion and	- Natural gas transmission pipeline	
	electric pressure must be inspected, etc. Also,	design must be based on Location Class	
	pipeline markers posts are installed every 100	according to ASME B3 1 .8 which considerd	
	m distance to inform the gas pipe route.	population density as a guideline. Pipeline	
	Referring to the control measures	used in this project is designed according to	
	provided, it can be ensured that the operation	Location Class 4 category.	
	wil be conducted based on safety measure,	- Underdground pipe route is specified	
	therefore, it can be estimated that impact on	to be at at least 1.5 m lower than original	
	occupational health and safety may not occur	ground surface.	
	(0)	- The design should provide immediate	
		cut-off valves for closing the route where	
		leaks found to decrease the probability of	
		Domino Effect incident.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		- The pipeline installation in case pipe	
		lowering paralled with other pipeline	
		network.The installation of the pipeline is	
		conducted based on the standard of ASME B	
		31.8 which state that the buried pipe route	
		shall have to be located at lease 6 inches or	
		0.15 m away from public utilities/ facilities.	
		Meanwhile, distance between the pipeline	
		route (horizontally) must be at least 2m	
		between the pipe surfaces of both lines (natural	
		gas pipe line vs tapwater pipe line).	
		(b) Implement suggestions, specifications or	
		consensus summary towards the construction	
		activities gained from relevant organisations in	
		providing work instruction and construction plan	
		applicable with current construction activities.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		Operation phase	Operation phase
		1) Occupational health and safety training	Parameters :
		Arrange iccupational health and safety	Gas leakage incidents and emergency
		training for workers appropriately for workers	occurence
		who handling on tasks related to natural gas on	Monitoring station:
		these following topics	The operation zone of natural transporting
		- Safety rules and working procedure in the	pipeline
		boundary of gas transmission pipeline	Measuring methods :
		- The use of personal protective equipment	Record gas leakages, emergency incident,
		- Procedure to conduct in case of	as well as identify causes of the incidents,
		emergency	provide mitigation measures for impacts which
		- First aids, etc.	may affect workers and nearby communities.
		2) Gas leakage and fire control	Frequency:
		(1) Regularly inspect, surveil, and maintain	Annually during the operation phase
		the gas transmission system as follows;	Budget :
		- Survey the area where natural gas	- Included in annual operational budget
		transmission pipeline are laid to comply with	- The whole natural pipeline route of the
		ASME B31.8 standard as 1 time annually.	project
		- Survey warning signs/ charts to comply	- Practice emergency response plan in the
		with ASME B 31.8 standard annually, coupled	responsible area of pipeline system operation
		with site survey.	region office with local relavant organisations
		- Survey the leakages of gas ransmission	(pipeline system operation region office is
		pipeline to comply with ASME B31.8 standard, 1	responsible in emergency control in the project
		time annually.	zone) at least 1 time/ year, during the operation
			phase

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		- Survey and observe subsidence of natural	
		gas transmission pipeline, and erosion of covering	
		soil in the area with soft soil, brooks,or slope to	
		comply with ASME B 31.8 as 1 time annually.	
		- Check electric pressue used in cathodic	
		protection process to comply with NACE RP 0169	
		standard, 2 times annually	
		- Check the pipe corrosion at high risk points	
		i.e. joints, high velocity of gas flow, and pipeline	
		corrosion based on ASME B31.8 as 1 time	
		aannually.	
		- Check electric pressure used in cathodic	
		protection of natural gas transmission pipeline	
		every 1 m distance to find out where the electric	
		pressure is lower than a standard of NACE RP	
		0169 every 5 years (only at significant area)	
		- Check the condition of pipe Coating every 5	
		years, or when there is any change of environment,	
		or when Pipe to Soil Potential is lower than the	
		standard level.	
		- Check electricity distribution system by	
		Rectifier supplying to Cathodic Protection	
		measuring electricity parameters as electric	
		potential and electric power every month (12 times	
		annually).	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		- Check corrorion state inside the pipline,	
		deviation of the pipeline, distortion,	
		scratches, thickness, creases, and other	
		mechanical damages every 5 years.	
		(2) Control the working operation to be	
		based on occupational health and safety and	
		environment policy as well as working	
		procedures in gas transmission pipe zone.	
		(3) Take care of pipeline markers posts	
		that all texts and information are clearly	
		visible.	
		(4) Contact area owner where pipes are	
		laid well as contact organisations in charged	
		with public facilities/utilities in the nearby	
		area to inform the project construction plan in	
		advance.	
		(5) Arrange Work Permit system in the	
		zone of gas transmission pipeline system	
		before the operation.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		3) Readiness and operation preparation in case of	
		gas leakages	
		Gas leakages	
		(1) Provide emergency control and response plan	
		as a code of practice when gas leakage incident	
		occurs.	
		(2) After the construction, emergency response	
		plan of this project will be shifted from IRPC's to	
		PTT's after the ownership of the project has been	
		transferred from IRPC PCL to PTT PCL.	
		(3) Perform emergency response plan at least 1	
		time annually.	
		(4) Arrange time to revied, improve, and evaluate	
		the effectiveness of emergency response plan	
		occasionally so that the practice can be performed	
		effectively.	
		(5) Provide contact phone numbers of important	
		organisations in case of emergency i.e. police station,	
		disaster mitigation office, hospitals, etc.	
		(6) Install dry chemical extinguisher at Metering	
		and Regulation Station (MRS) in Rayong CHP of	
		IRPC Public Co., Ltd.	
		(7) Provide well-trained officer to conduct duty in	
		case of gas leakages.	
		(8) Provide public insurance for the protection of	
		life and properties which may be affected from project	
		operation.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		4) Protection measures of accident which	
		may be caused by third party and terrorism	
		(1) Arrange 24 hr security at metering and	
		regulation station (MRS) at Rayong CHP plany	
		of IRPC Public Co., Ltd.	
		(2) Inspect and maintain gas leakage	
		protection equipment, PPE, and fire control	
		equipment at MRS regularly.	
		(3) Check the condition of pipeline	
		markers posting or visible signs, and contact	
		telephone number in case of emergency.	
		(4) Inform and request for cooperation	
		from relevant organisations, community and	
		enterprises in the nearby zone to notice	
		unwanted behaviour of third person(s) which	
		may interrupt or cause the damages of the	
		pipeline system. In addition, if any organisation	
		may conduct construction, improve, or othe	
		action related to public unitlities system, i.e.	
		maintenance works of roads, water supply,	
		landlines, in the zone of the natural gas pipes,	
		it is require to inform the project, while project	
		coordinator must be provided.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		5) Occupational health and safety for workers	
	I	(1) Request workers to use PPE appropriately	
	I	upon their tasks.	
	I	(2) Request workers to check device and	
	I	equipment before working operation	
	I	(3) While maintainin the leaking pipeline, codes	
	I	of practice are as follow	
	I	- Arrange work permit system in the welding	
	I	area and welding check by X-ray zone	
	I	- Request workers to use PPE such as	
	I	gloves, helmets, safety shoues, etc.	
	I	- Close off the welding area as well as provide	
	I	warning sign of danger in such area	
	I	- Measure gas at the working station by Gas	
	I	Detector the whole time	
	I	- Close off the welding check area, unauthorised	
	I	persons are not allowed to access the zone.	
	I	- Provide radiation warning sign, in area where	
	I	X-rays is used for welding check, with warning	
	I	texts as follows;	
		โปรดระวัง อัพราม เริเวณรังสี ร์ดเก่มเกล้ร์เกิดขน	
	I	- The welding inspector must check and put on	
	L	Film badge before conduct the welding check	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		(4) Provide annual physical examination for	
		employees annually.	
		(5) In case pipe maintenance works are conducted	
		in area with soft soil, open cut operation must be	
		controlled to do with caution and erosion protection	
		measures to ensure safety for workers, i.e.	
		installing Sheet Pile around the open cut area, or	
		may consider decreasing the slope of the	
		excavation wall appropriately.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
5. values on quality of life			
5.1 Socioeconomics	1. Sociality, Public relations, and complaints	Construction phase	Construction phase
Although the natural gas transmission	hearing	1) Public relations	Public relations and complaints hearing,
pipeline project for combined heat and power	Although there are only few factories with	(1) Pre-construction phase	assessing opinions shared by community
generation in Maung Rayong is located in the	no residential zone in the study area, the project	- Public relations was performed to explain	leaders
IRPC Industrial Park, coupled with the study	development may cause impact on	the project background and deliver relevant	Indicators :
area encompasses the distance of 500 m away	inconvenience and annoyance because of	information to the target groups to build more	Public opinions towards the project
fron the pipeline centre (the majority located in	working-by-the-road activitiy that could obstruct	understanding and hear their opinions.	development on natural gas transmission
IRPC Industrial Park and the partiality is located	entrance-exit of the IRPC industrial zone. The	Meanwhile, questions were answered by the	pipeline system
external zone as vacant zone), the project has	impact may include dust and noise from the	staff form IRPC Public Co., Ltd. Information to	Target groups :
given priority to public participation by	construction. Based on previous experience,	be delivered includes	Governmental organisations institutions/
conducting the survey on socioeconomics in the	there has been found that contractors tended to	* Rationale of the project and its options	organisations and relevant factories/ enterprises
study area including informing the project	ignore taking care of the construction zone such	* Summary of such options and supporting	in the zone of 500 m away from the pipe line
description and updates to the public with	that nearby communities had been affected	reasons	centre, encompassing the IRPC industrial zone.
following objectives	from construction activities.	*To hear community opinions and	
- To survey the figure of socioeconomics		conceens	
condition of community in Rayong, through		- Present the constructionmethods, period	
secondary data, however, the community in the		of activity, and imoact protection and mitigation	
study area is focused		measures	
- To study social characteristics in the study		- Give away project information document,	
area to build more understanding via social		leaflets, or newsletter to the public. The	
participation process		information involves knowledge about natural	
- To survey perception on information, news,		gas, transmission pipeline system, and safety	
and updates as well as public opinions towards		measures for community and those who reside	
the project operation		in the zone of the pipe routes.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
- To assess socioeconomics impact which	Referring to the study of socioeconomics and	- Arrange meeting target group to break the	
may occur fro the project operation, and to	public opinion towards the project development	ice between them, the groups include community	
provide protection and mitigation measures in	by using questionnaire asking respondents at	leaders, community committee, and enterprises	
case negative impacts may occur	household level, community leader level, and	representatives.	
	enterprise level, it suggests that most of them		
	agree with the project development. Meanwhile,		
	partiality of them are anxious about the impacts		
	which may occur during the construction phase		
	as noise, dust, traffic obstruction, etc. The		
	community may be affected from such impacts		
	only during the construction phase.		

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure				
Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures	
2) Study methods	However, during the project operation,	(2)Construction phase	Measuring methods :	
The study of socioeconomics and public	urgent issues may need to be solved,	The construction phase may casue impacts	Assess perception on news, information,	
attitudes on the project development in the study	particularly, annoyance in community nearby	on local occupation, local mental health, and	understanding about the project, impacts which	
area involves data collection on generic condition of	the pipeline zone. As such, it is essential that	environment i.e. dust, noise, traffic, and safety.	may occur and mitigation measures; opinions	
socioeconomics and public attitudes in the study	Environmental and socioeconomic impact	Therefore, public relations plan for construction	and suggestions, complaints among the target	
area. Obtained data will be used as a direction in	mitigation plan is required so that impact	phase is provided to take care of community in	groups in the study area encompassing the	
providing mitigation measures on impacts which	could be compromised to be at the lowest	case annoyance from the construction may	distance of 500 m away from the pipeline	
may affect quality of lif of the population in the study	level. In addition, complaints hearing process	occur, as follows	centre.	
area. Sources of the socioeconomics data are as	has been provided that the citizen can use as	- Provide hotline phone number that anyone	2) Deliver information and update on	
follows;	way to inform the annoyance which may be	can ask for information updates and submit	natural gas and safety, build more	
Secondary Source: data are from	caused from the project operation, and wish	complaints related to construction operation.	understanding, and confidence towards the	
documents, recorded data, or any media which	IRPC and the contractor to take action	- Establish public relations team to visit	project and its organisations via available	
opened to the public by relevant organisations in the	appropriately to mitigate the impact. This	community, or land owner in the nearby zone,	communication system/ various types of media,	
study area. This could help gaining data which	could help the project to operate its works	that are affected from the project activities so	i.e. leaflets. The information may include	
relates to existing environment in the area. The data	smoothly and could ensure the community	that the team can follow up for surveillance as	general knowledge about natural gas, pipeline	
were collected from Choeng Noen Tambon	concerns. There are also opportunity that	well as to hear the complaints during the	marker posts, communication pathway between	
Administrative Organisation and Ban Lang Tambon	community can take part in auditing safety in	ocnstrcution phase.	the project and community.	
Administrative Organisation. The data collected are	the construction which shows that the project	- Support community activities including		
compried of socioecnomics of the communities in	team is concerned on community safety.	thatof governmental organisations, schools, and		
the study area which includes politics, population,		social enterprises occasionally and		
education, religion, and economic structure.		appropriately.		
Primary Source: field survey was conducted				
as in-depth interviewing representative from relevant				
organisations and heads of local organisations on				
socioeconomics issues in the study area, existing				
environmental impact, attitudes and opinions				
towards the project development.				

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
3) Results of the survey and		2) Community impact protection and mitigation	
socioeconomics basic data collection		- Inform the citizen in advance on the	
- Area predicted to be affected from the		construction plan before any operation in the area,	
project operation encompasses area located in		particularly, theconstruction date and time.	
the distance of 500 m away fron the pipeline		- Provide monitoring team to inspect the area	
centre in IRPC Industrial Park mainly, while		condition after the construction phase. Consider to	
partially located external zone across the vacant		hire local people to mitigate in conflicts which may	
area awaiting for land use activity. The zone is		occur when many immigrating workers are hired.	
in Choeng Noen TAO and Ban Lang TAO in		The recruitment may be announced via community	
Amphur Maung, Rayong. The opinion survey		leaders who are willing to assist seeking qualified	
from relevant organisations explored basic		human resource who are suitable for the project.	
description of the organisation, anxiety,		- Control unwanted behaviour which may cause	
opinions, and suggestions.The interviews were		by works closely to avoid annoyance which may	
conducted with representatives of governmental		happen in the nearby community in the	
organisation on 25-26 April B.E. 2555. The		construction zone	
result suggested that public relations on the		- Follow other environmental impact protection	
project information should be delivered to		and mitigation measures strictly.	
school, communities surrounding the project		3) Complaints hearing (Figure 3)	
zone on the impacts which may cause from the		(1) Generic complaints	
project operation. Risks insurance should be		- Complaints can be delivered to project officers:	
provide for the community. They area also		which include construction unit team; engineers;	
concerned on wastewater and gas leakages		public relations and environment team; the	
problem while noise and traffic may cause from		contractor: via face to face, telephone, note, letter,	
construction activities.		fax., e-mail. The complaint makers are requested	
		tol leave contact address, details on issues to	
		complain, and suggestion for the project to take	
		into consideration.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		- Complaint collector will transfer the	
		complaints to complaint hearing centre at field	
		onsite office (at the project location) or at IRPC	
		Public co., Itd. office where the complaints are	
		processed for further action by assigned officer.	
		After the investigation of the problem, the officer	
		will arrange time to meet the complaint maker to	
		meet onsite where problem occurs (if any) and	
		cooperate in assessing the situation. The complaint	
		maker will be asked to see the complaint form and	
		sign her/his name as an evidence. The observation	
		will be recorded and investigated by the officer,	
		identify type of the complaint onto the form (the	
		generic complaints will be initially inspected within	
		3 days after informed)	
		- The project team, comprises of project	
		representatives or project responsible official and	
		contractor, conducts meeting to consider the	
		complaints, investigate causes of the problem, and	
		assign related section to take action.	
		- The project construction head direct the operation	
		to solve the problem. Record the command and	
		relevant details in the complaint form and note the	
		date.	
		- Assigned person takes action and record the	
		result in the complaint form after the operation has	
		been completed.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		- Assigned person invites the complaint maker	
		to follow up the result of problem solution prior	
		to seeking for agreement from the complaint	
		maker by signing the form. If agreement is not	
		achieved, the issue will be considered againg in	
		the board meeting for further investigation and	
		solution.	
		- The construction unit head informs the result	
		of the accepted operation which fixed problem	
		related to the complaint, to the project meeting. The	
		complaint centre officer collects the recorded	
		complaint form as an evidence for monthly	
		assessment.	
		b) Urgent complaints	
		- Complaints can be delivered to project officers:	
		which include construction unit team; engineers;	
		public relations and environment team; the	
		contractor: via face to face, telephone, note, letter,	
		fax., e-mail. The complaint makers are	
		requested tol leave contact address, details on	
		issues to complain, and suggestion for the project	
		to take into consideration.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

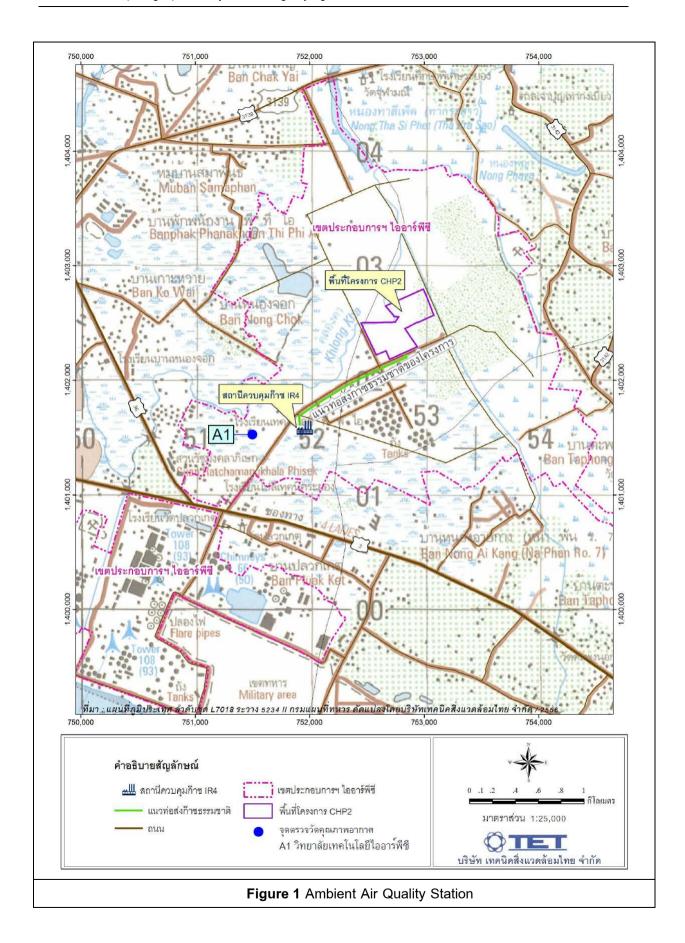
Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		- Complaint collector immediately (within 1 hour)	
		transfer the complaints to complaint hearing	
		centre at field onsite office (at the project	
		location) or at IRPC Public co., Itd. office where	
		the complaints are reported to construction unit	
		head and contact the complaint maker within 1	
		hour to arrange field meeting onsite where	
		problem occurs and cooperate in assessing the	
		situation (depending on availability of the	
		complaint maker). The complaint maker will be	
		asked to see the complaint form and sign	
		her/his name as an evidence. The observation	
		will be recorded and investigated by the officer,	
		and identify type of the complaint onto the form.	
		- The project construction head assigned	
		involved person to solve the problem within 24	
		hours. If the contractor could not solve the	
		problem on his own, and the project has to	
		conduct this operation, the expense can be	
		clained later on from the contractor. Then the head	
		assign the complaint centre to inform the	
		operation to the complaint maker within 24	
		hours, and invite the complaint maker to visit	
		and inspect the result of the operation.	

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

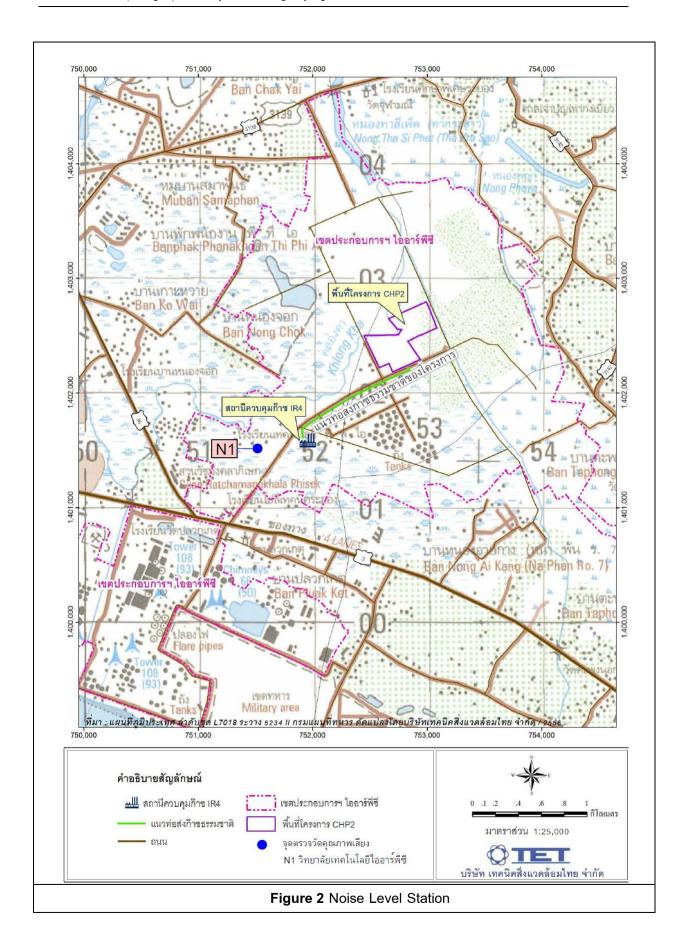
Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		- Assigned person records the result of	
		operation in the complaint form after the	
		operation has been completed and invite the	
		complaint maker to be acknowledged, and sign	
		the form. If agreement is not achieved, the issue	
		will be considered again in the board meeting	
		for further investigation and solution.	
		- The construction unit head informs the result	
		of the approved operation, by the complaint	
		maker, which fixed problem related to the	
		complaint, to the project meeting. The complaint	
		centre officer collects the recorded complaint	
		form as an evidence for monthly assessment.	
		Operation phase	Operation phase
		1) Provide complaint hearing system that	Parameters :
		affected people can use as a way to	Public opinions towards the project
		communicate with the project developer so that	development on natural gas transmission
		required action can be taken as soon as	pipeline operation
		possible.	Targeted group :
			Governmental organisations, institurions/
			organisations and related enterprises located in
			the coverage zone within 500 m away from the
			central point of the pipeline route.

Table 3-1 (Con't) Summary of existing environment, environmental impact assessment, environmental impact protection, mitigation and monitoring measure

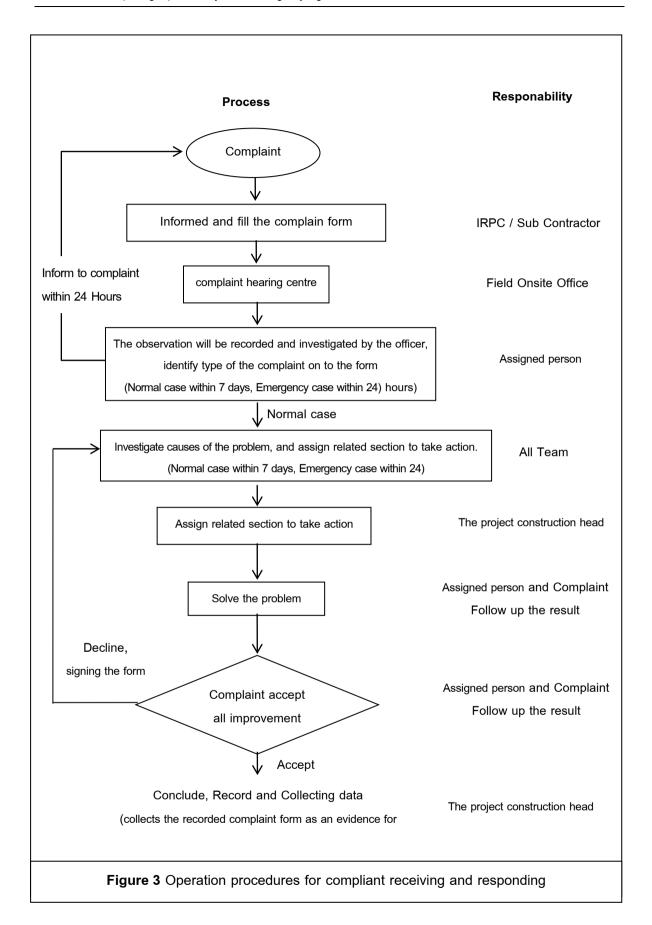
Environmental components and values	Significant environmental impacts	Protection and mitigation measures	Monitoring measures
		2) Arrange public relations and deilver	Measuring methods :
		"emergency response maual for community" as	Assess perception on news, information,
		well as contact telephone numbers in case of	understanding about the project, impacts which
		emergency related to natural gas transmission	may occur and mitigation measures; opinions
		system to relevant organisations and those who	and suggestions, complaints among the target
		are interested in. This can be performed via	groups in the study area encompassing the
		communication system i.e. in person, website,	distance of 500 m away from the pipeline
		leaflets, poster, community leaders, etc.	centre.
		3) Build good relationship with community by	Frequency:
		taking part in community activities and support	First year of operating and every 5 year
		them occasionally regarding appropriateness of	
		the context i.e. community traditional/ festival	
		activities, and financial contribution in sports,	
		education, public health, and public benefits.	
5.2 Aesthetics and tourisms	Construction phaseและOperation phase		
None of historic place is found in area	The construction activities will be operated in		
surrounding the project zone. Nevertheless,	IRPC Industrial Park where no tourist attraction		
tourist attraction in Rayong province are such as	and historic places are found in the study area,		
King Thak Sin's shrine, Wat Bpa Pradoo, Pra	therefore, the project is unlikely to affect		
Chedi Glang Nam (Middle water pagoda), city	aesthetics and tourisms (0)		
shrine, Sri Maung Park, Samed island, etc.			



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